

AiDEXA

HOW TO: RAMAN AND FLUORESCENCE SPECTROSCOPY

*A BRIEF OUTLOOK on DEVELOPMENTS in
RAMAN SPECTROSCOPY INSTRUMENTATION*

Daniel-Eduardt Sandu

Graz, 22.09.2022



PA GRAZ 2022

<https://carlahub.eu/events/pa-graz/>

INTRODUCTION: i & AiDEXA GmbH



AiDEXA is a boutique builder of optical spectroscopy instrumentation

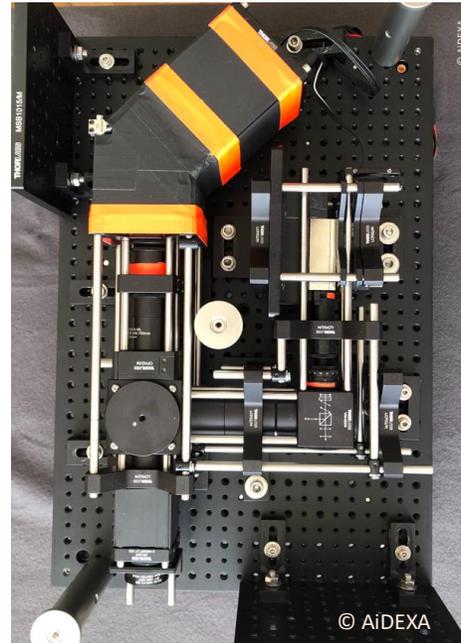
BRIEF CASES DESCRIPTION – EXPERIMENTAL WiP



eRPHiX

experimental
Raman
Plasmonic
Hyperspectral
Imaging

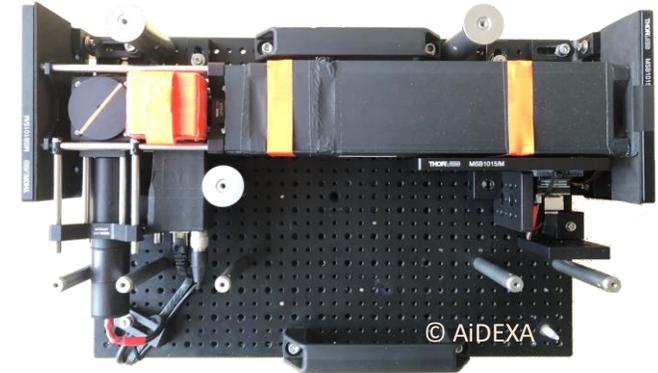
eRPHiX is used to visualize a hyperspectral imaging cube, the continuous scan of a colloidal droplet or nano-substrate



eFLUORiX

experimental
Fluoride
Spectroscopic
Instrumentation

eFLUORiX is used to quantify low concentrations of fluoride in water vapor exhaust from a fuel cell by means of spectroscopically resolved absorbance.



BASICS OF SPECTROSCOPY

INTRODUCTION AiDEXA

BRIEF CASES DESCRIPTION

BASICS OF SPECTROSCOPY

BUILDING BLOCKS OF OPTICAL SPECTROSCOPY INSTRUMENTATION

CONCLUSION, RECOMMENDED LITERATURE

Spectroscopy studies the interaction of electromagnetic radiation with matter, where this interaction is measured to obtain **quality and quantity of the chemical species.**

BASICS OF SPECTROSCOPY – SOME HISTORY x.OPTICS



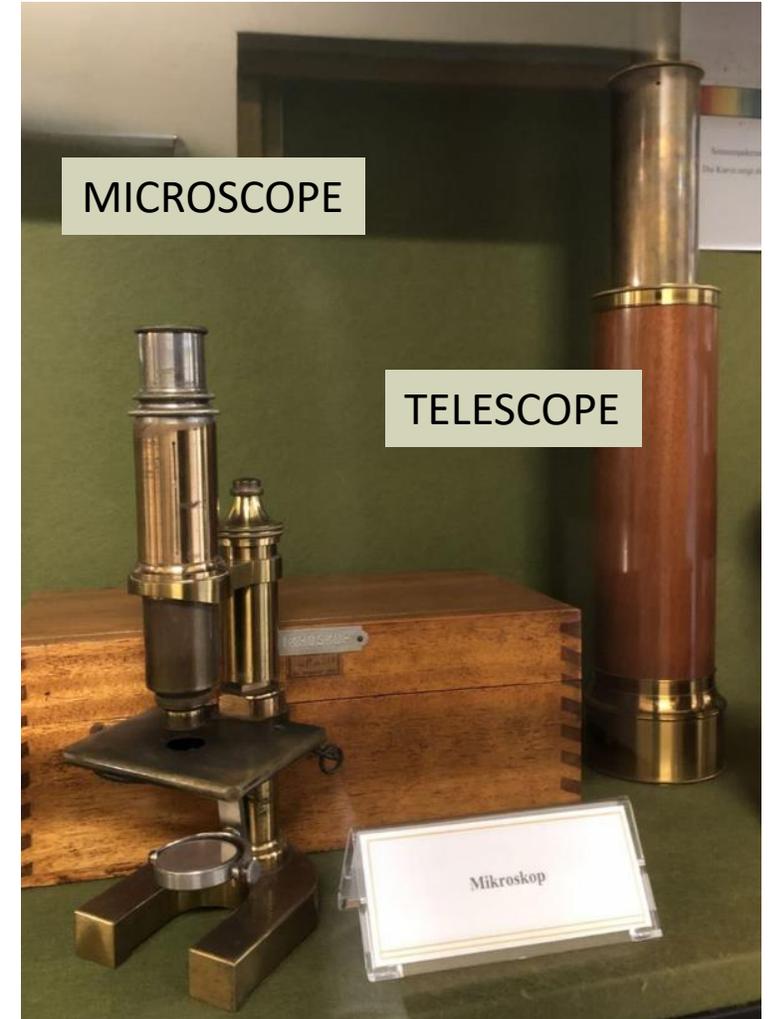
Source: as pictured at the KFU Graz

The first modern application of optics occurred in Florence around 1280 A.D. with the use of eyeglasses as an aid to vision.

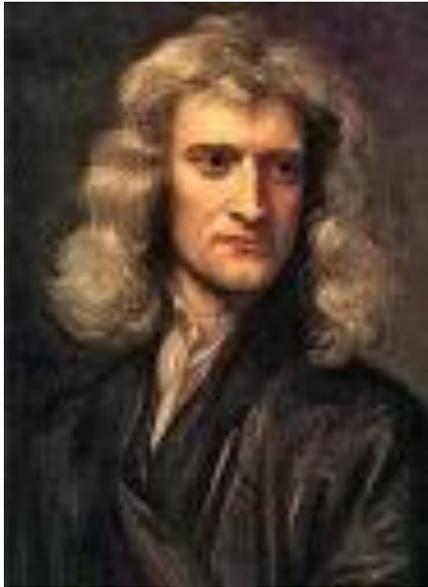


Antoni van Leeuwenhoek (1632-1723)

The lens is a sphere approximately 2 mm in diameter giving a magnification of about 180 x.

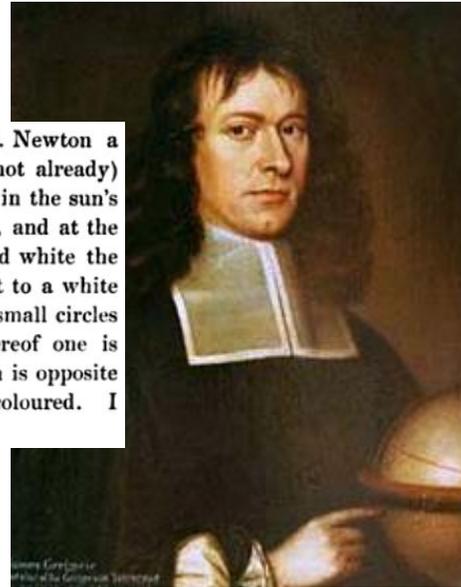


BASICS OF SPECTROSCOPY – SOME HISTORY. DIFFRACTION



If ye think fit, ye may signify to Mr. Newton a small experiment, which (if he know it not already) may be worthy of his consideration. Let in the sun's light by a small hole to a darkened house, and at the hole place a feather, (the more delicate and white the better for this purpose,) and it shall direct to a white wall or paper opposite to it a number of small circles and ovals, (if I mistake them not,) whereof one is somewhat white, (to wit, the middle, which is opposite to the sun,) and all the rest severally coloured. I would gladly hear his thoughts of it.

Source: Letter from James Gregory to John Collins, dated 13 May 1673, [https://en.wikipedia.org/wiki/James_Gregory_\(mathematician\)#cite_note-20](https://en.wikipedia.org/wiki/James_Gregory_(mathematician)#cite_note-20)



James Gregory
(1638 –1675)



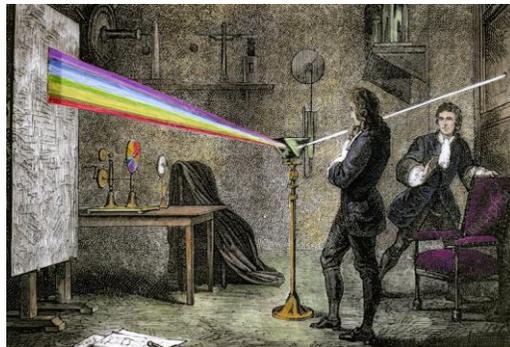
**THE FIRST
DIFFRACTION GRATING**
(in a natural form)



David Rittenhouse
(1732 –1796)

1785, Rittenhouse made the **first diffraction grating** using **50 horse hairs** between two finely threaded screws, with an approximate spacing of about 100 lines per inch (ca. **4 lines / mm**).

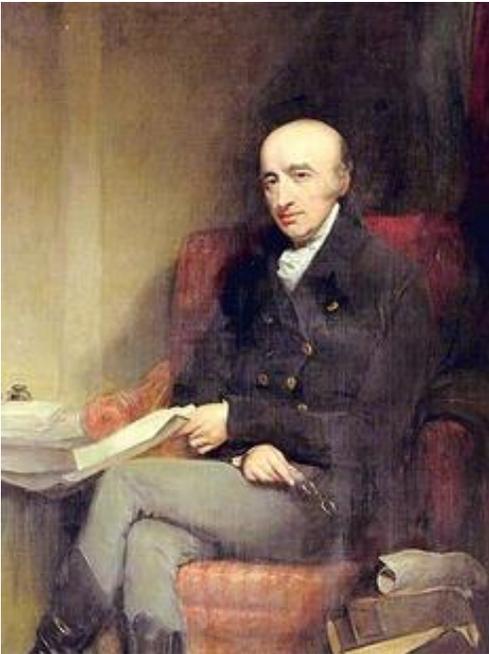
Sir Isaac Newton
(1643 –1727)



**REFRACTION
PRISM**

BASICS OF SPECTROSCOPY – SOME HISTORY.SPECTRUM

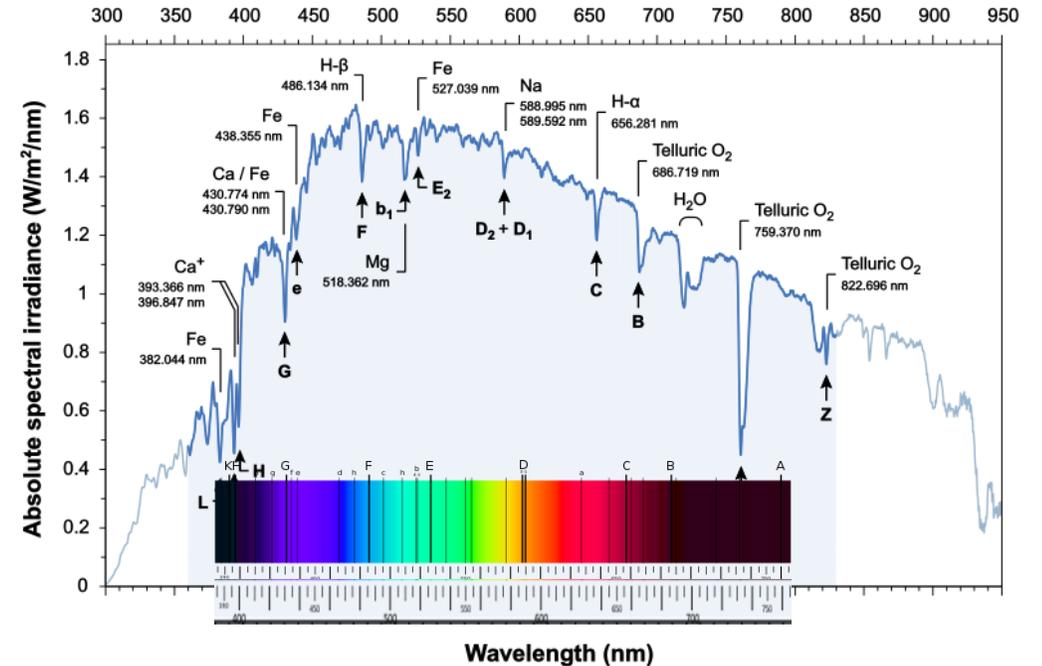
From Newton's **round opening** and **prism**
to **SLIT** and **PRISM – NON-linear - REFRACTION**
to **SLIT** and **GRATING – Linear - DIFFRACTION**



William Hyde Wollaston
(1766-1828)

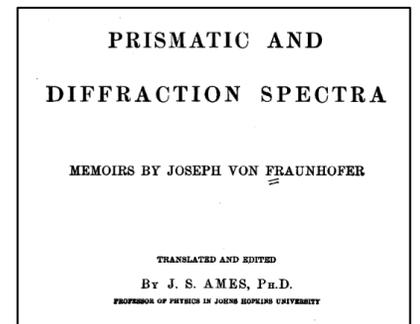


Joseph von Fraunhofer
(1787–1826)



Prismatic and diffraction

spectra: memoirs. By
Joseph von Fraunhofer,
William Hyde Wollaston.
American Book Co., 1899.



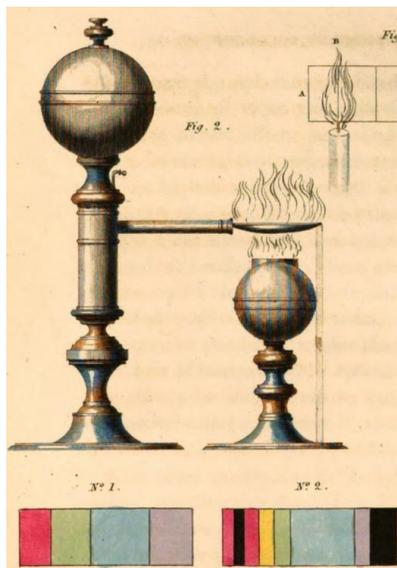
BASICS OF SPECTROSCOPY – SOME HISTORY.FLUORESCENCE

OPTICAL SPECTRA PHOTOGRAPHY



Sir John F. W. Herschel
(1792 – 1871)

Reproduced courtesy of the Library and Information Centre, Royal Society of Chemistry



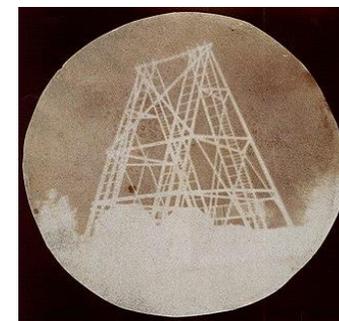
In **1823**, Herschel published his findings on the **optical spectra of metal salts**. “On the Absorption of Light by Coloured Media ...and on the Colours Exhibited by Certain Flames....”

Source: Transactions of the Royal Society of Edinburgh. ... 9 (1823).
<https://babel.hathitrust.org/cgi/pt?id=hvd.hwhq76&view=1up&seq=515&skin=2021>

Herschel made numerous important contributions to photography. He discovered in **1819** sodium thiosulfate to "**fix**" pictures and make them **permanent**.

He coined the term **photography** in 1839; was the first to apply the terms negative and positive to photography.

In **1845**, he reported the first observation of **fluorescence from a quinine solution in sunlight**, *it differs from scattered light*



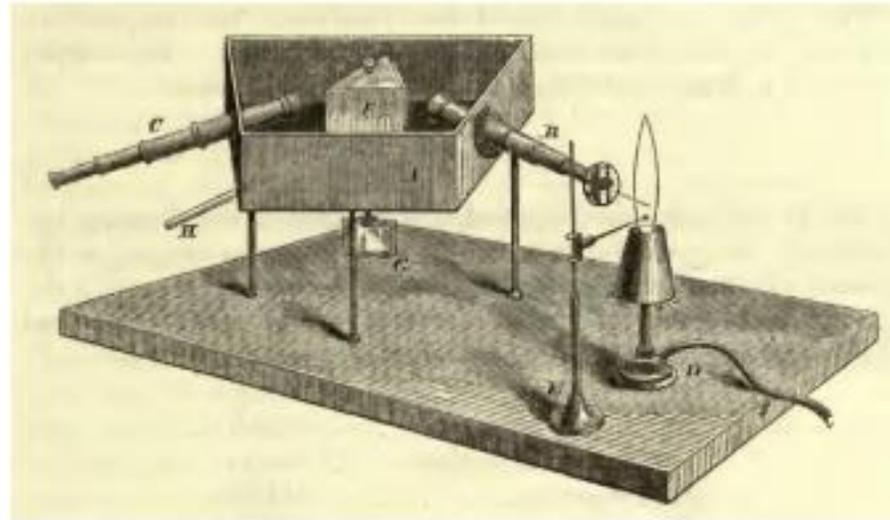
J. Herschel's first glass-plate photography, dated 09.09.1839, showing the mount of his father's 40-foot telescope

BASICS OF SPECTROSCOPY – SOME HISTORY.SPECTROSCOPE



Gustav Kirchhoff
(1824-1887)

Robert Bunsen
(1811-1899)



First spectroscope of Kirchhoff and Bunsen.

Source: M. João Carvalhal, Manuel B. Marques, "Adam Hilger revisited: a museum instrument as a modern teaching tool," Proc. SPIE 9793, Education and Training in Optics and Photonics: ETOP 2015, 979328 (8 October 2015); doi: 10.1117/12.2223202 Event: Education and Training in Optics and Photonics: ETOP 2015, 2015, Bordeaux, Franc

they demonstrated that **EACH CHEMICAL ELEMENT HAS A UNIQUE SPECTRUM** and established spectroscopy as a powerful method of analysis

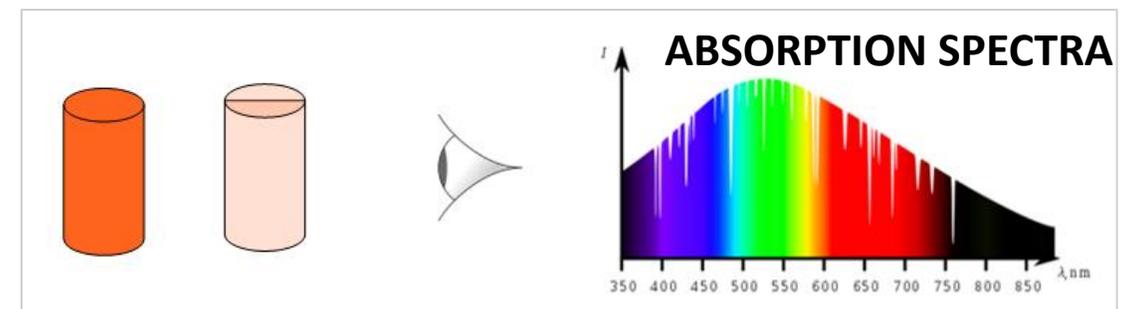
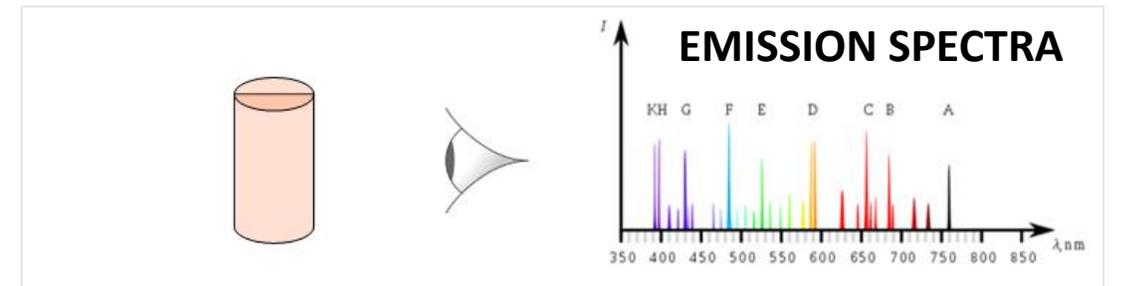
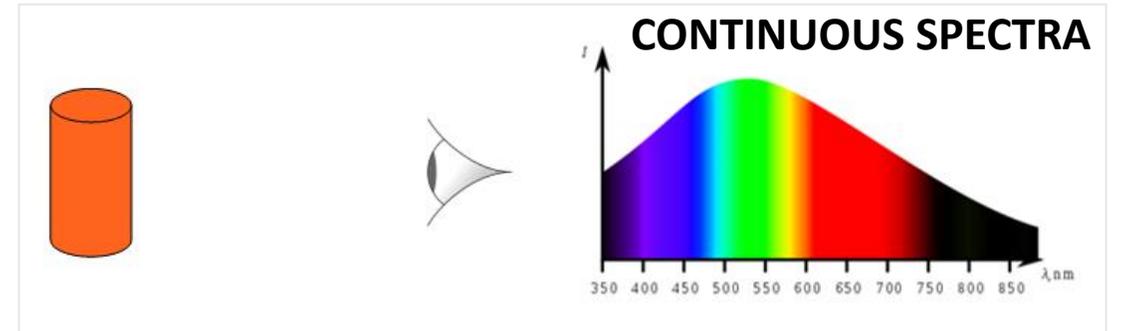


Source: as pictured at the KFU Graz

BASICS OF SPECTROSCOPY – KIRCHHOFF'S LAWS of SPECTR.

KIRCHHOFF'S LAWS OF SPECTROSCOPY describe the spectral composition of light emitted by **INCANDESCENT OBJECTS** :

1. A **CONTINUOUS SPECTRUM** will be radiated by a solid, liquid, or dense gas excited to emit light.
2. A low-density gas excited to emit light, will do so at specific wavelengths producing an **EMISSION SPECTRUM**.
3. If light with a continuous spectrum passes through a cool, low-density gas, the result will be an **ABSORPTION SPECTRUM**.



Adapted from Source: <https://commons.wikimedia.org/w/index.php?curid=65526749>

BASICS OF SPECTROSCOPY – SOME HISTORY.FLUORESCENCE

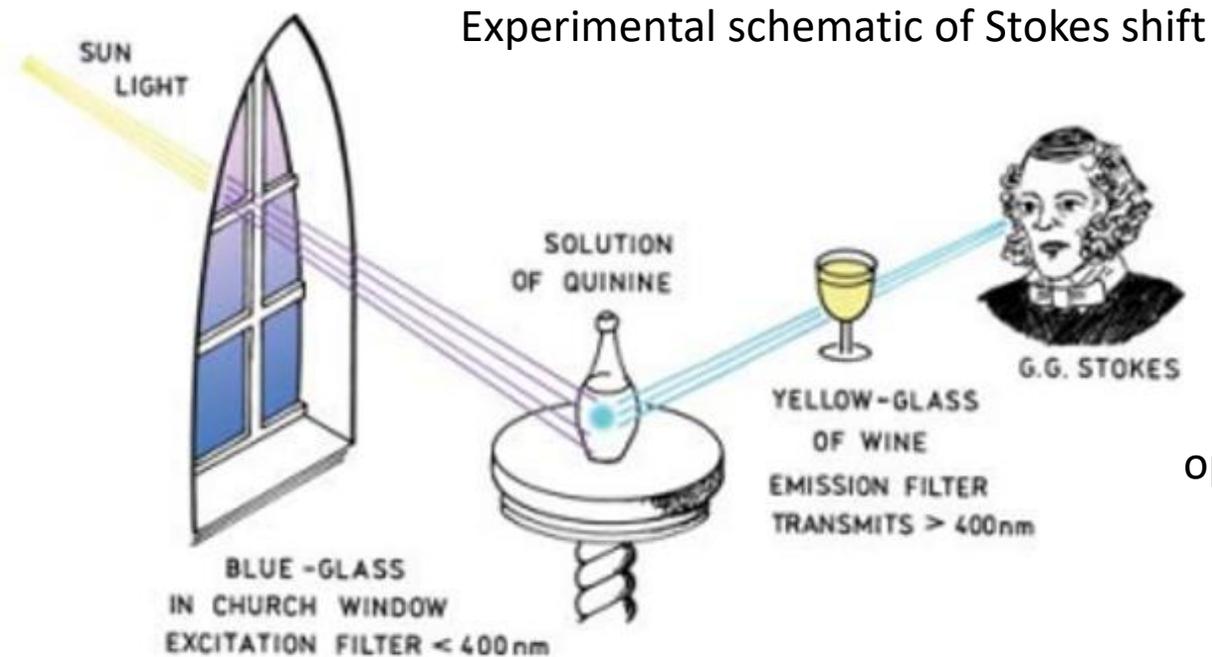
STOKES SHIFT



Sir George Gabriel Stokes
(1819 – 1903)

Reproduced courtesy of the Library and Information Centre, Royal Society of Chemistry

At the Cambridge U. in 1852, Sir Stokes found that **emitted fluorescent light** was **composed of wavelengths LONGER** than those of the **absorbed light and lower energy** – calling this the **STOKES SHIFT**.

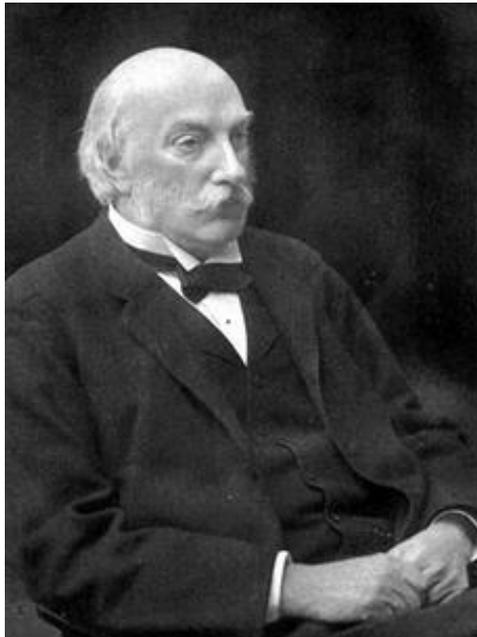


Stokes later suggested using optical properties **to identify substances**

Quinine fluorescence occurs near 450 nm and is therefore easily visible.

BASICS OF SPECTROSCOPY – ELASTIC SCATTERING

RAYLEIGH SCATTERING



John William Strutt,
Lord Rayleigh
(1842 – 1919)

When light passes through matter of any kind it is either transmitted, absorbed or passes onwards in a process called **SCATTERING**.

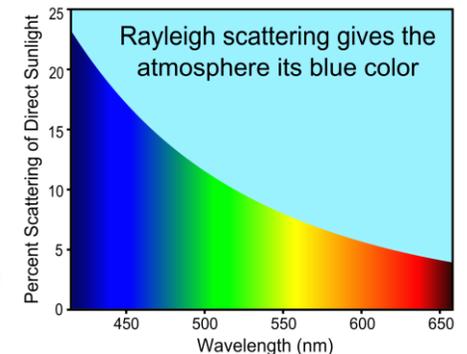
When there is **NO LOSS OF ENERGY** of the scattered light the process is called **ELASTIC** or **RAYLEIGH SCATTERING**

Rayleigh scattering applies **to particles that are small** with respect to wavelengths of light, below roughly 40 nm (for visible light) and the particles may be individual atoms / molecules.

It results from the electric polarizability of these particles. The oscillating electric field of a light wave acts on the charges within a particle, **causing them to oscillate at the same frequency**.

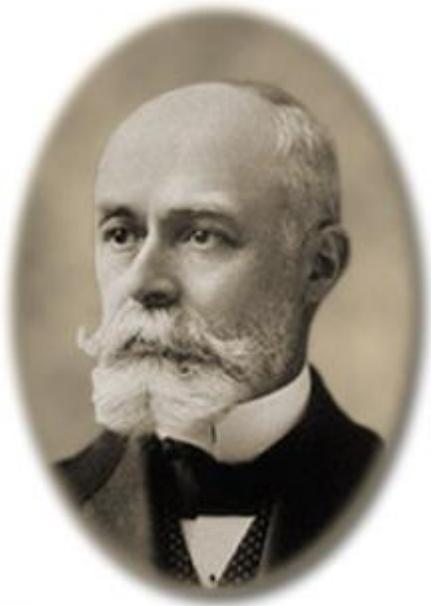
$$I = I_0 \left(\frac{1 + \cos^2 \theta}{2R^2} \right) \left(\frac{2\pi}{\lambda} \right)^4 \left(\frac{n^2 - 1}{n^2 + 2} \right)^2 \left(\frac{d}{2} \right)^6 ;$$

Intensity of scattering is inversely proportional to the fourth power of the wavelength ($\sim \lambda^{-4}$)

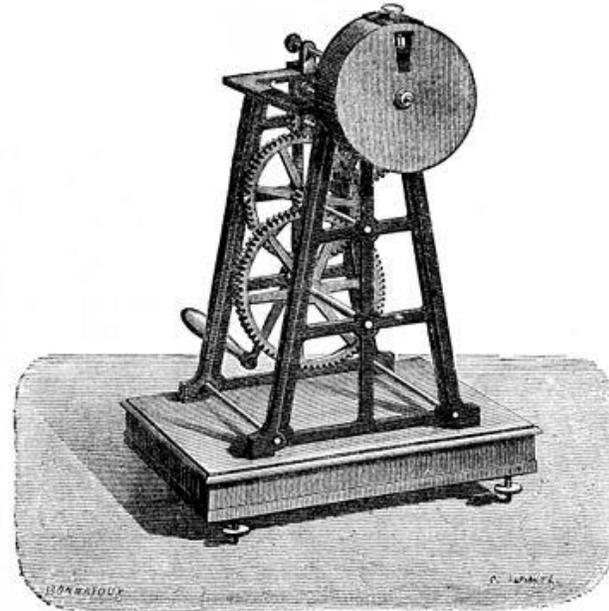


BASICS OF SPECTROSCOPY – SOME HISTORY.PHOTOGRAPHY

The appearance of photography offered the possibility of recording the observations permanently - **the first photography of a spectrum** can be traced down to 1842, when the French physicist Alexandre-Edmond Becquerel placed a daguerreotype plate in front of a solar spectrum to record its image.



Alexandre-Edmond Becquerel
(1820 – 1891)



The Becquerel phosphoroscope, 1858
measurement of decay times $> 1\text{ms}$



Source: as pictured at the KFU Graz

La lumière, ses causes et ses effets

BASICS OF SPECTROSCOPY – SOME HISTORY - RAMAN

1923 Compton effect: **inelastic** X-Ray scattering; for ordinary light predicted by A. Smekal



NATURE

[MARCH 31, 1928

A New Type of Secondary Radiation.

The new type of light scattering discovered by us naturally requires very powerful illumination for its observation. In our experiments, a beam of sunlight was converged successively by a telescope objective of 18 cm. aperture and 230 cm. focal length, and by a second lens of 5 cm. focal length. At the focus of the second lens was placed the scattering material, which is either a liquid (carefully purified by repeated distillation *in vacuo*) or its dust-free vapour. To detect the presence of a modified scattered radiation, the method of complementary light-filters was used. A blue-violet filter, when coupled with a yellow-green filter and placed in the incident light, completely extinguished the track of the light through the liquid or vapour. The reappearance of the track when the yellow filter is transferred to a place between it and the observer's eye is proof of the existence of a modified scattered radiation. Spectroscopic confirmation is also available.



The Optical Analogue of the Compton Effect.
The presence in the light scattered by fluids, of wave-lengths different from those present in the incident light, is shown very clearly by the accompanying photographs (Fig. 1). In the illustration (1)

Hg excitation lines

Raman lines



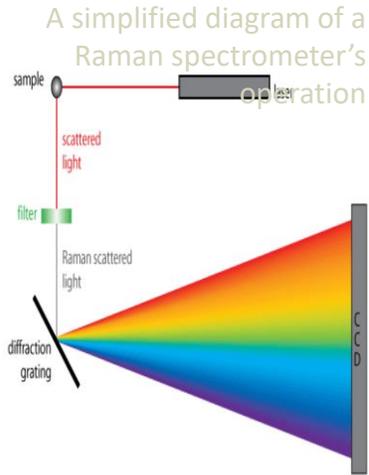
FIG. 1.—(1) Spectrum of incident light; (2) spectrum of scattered light.

Source: EMU-CNRS International School: Applications of Raman Spectroscopy to Earth Sciences and cultural Heritage, June 2012

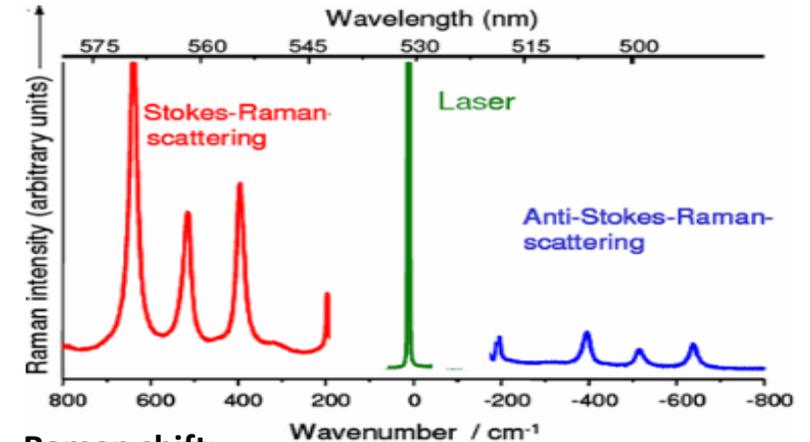
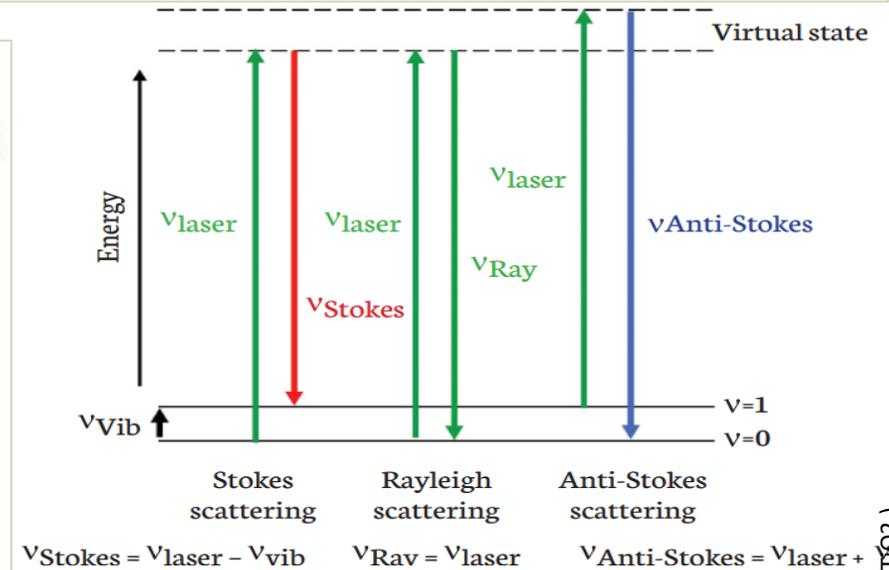
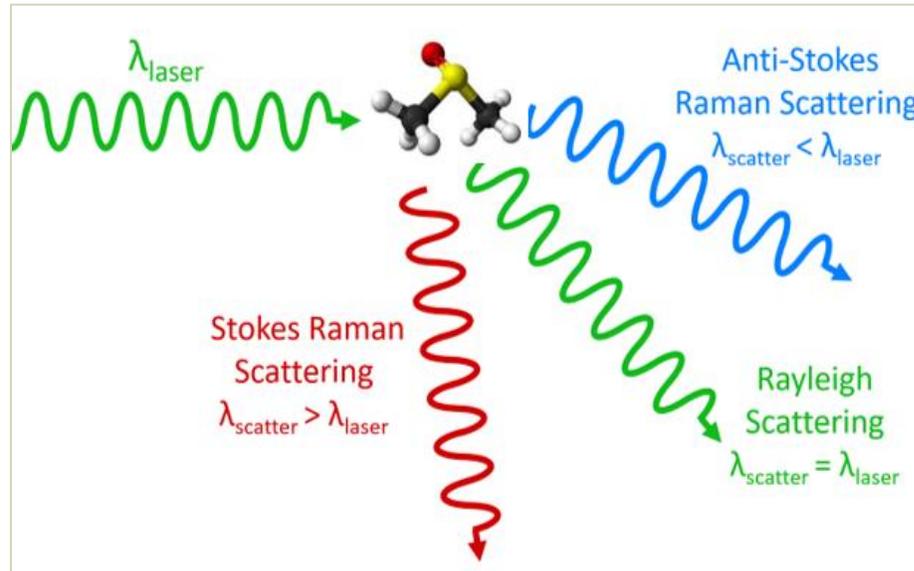
Sir **C. V. Raman**
Chandrasekhara
Venkata Raman
(1888 – 1970)

In 1928 C.V. Raman and K.S. Krishnan experimentally confirmed that the visible wavelength of a small fraction of the radiation scattered by certain molecules **differs from that of the incident beam** and furthermore that the **shifts in wavelength depend upon the chemical structure of the molecules** responsible for the scattering.

BASICS OF SPECTROSCOPY – RAMAN SCATTERING



<https://www.doitpoms.ac.uk/tlplib/raman/printall.php>



Raman shift:

relative wavenumbers with respect to the **incident excitation radiation**

In Raman spectroscopy, an intense, monochromatic beam of electromagnetic radiation is focused on the sample, and the intensity of the scattered radiation is measured as a function of its wavelength.

Usually, in a Raman spectrum the intensity is plotted as a function of the Raman wavenumber ω , expressed in cm^{-1} , which is related to the difference in frequency between the scattered light and the incident electromagnetic radiation

Stokes and anti-Stokes Raman spectra of anatase (TiO₂)
 Source: N. Tarcea et al. in Raman Spectroscopy – A Powerful Tool for in situ Planetary Science, in Space Sci Rev (2008) 135: 281–292, DOI 10.1007/s11214-007-9279-y

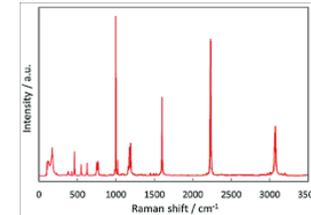
BASICS OF SPECTROSCOPY – RAMAN SCATTERING

Knowing how much energy the molecules absorb provides information about the **chemistry and physical state of the sample** such as the types of covalent bonds, the electronic state, the crystallinity and the degree of stress present in the sample.

Thus, a Raman spectrum contains the information on:
material identity and composition = char. Raman bands;
material quantities = peak intensities and MVA scores;
degree of crystallinity or phase = peak width and shape;
crystal symmetry and orientation = polarization state.

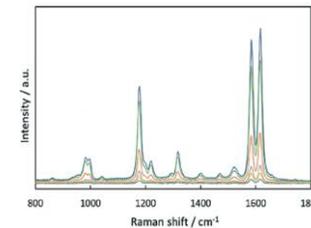
Raman scattering is a function of the polarizability of the molecular bond, or how easy it is to move electrons within the molecule by the electric field of the light.

POSITION
of PEAKS



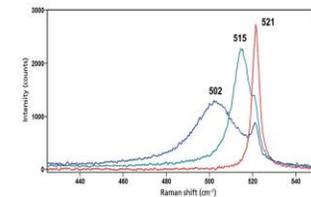
→ MATERIAL
IDENTITY &
MIXTURES

INTENSITY
of PEAKS



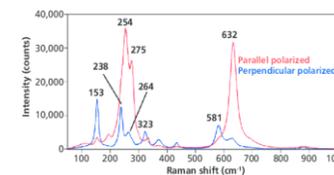
→ MATERIAL
QUANTIFICATION

PEAK
SHIFT &
WIDTH



→ STRESS &
STRAIN

PEAK
POLARIZATION

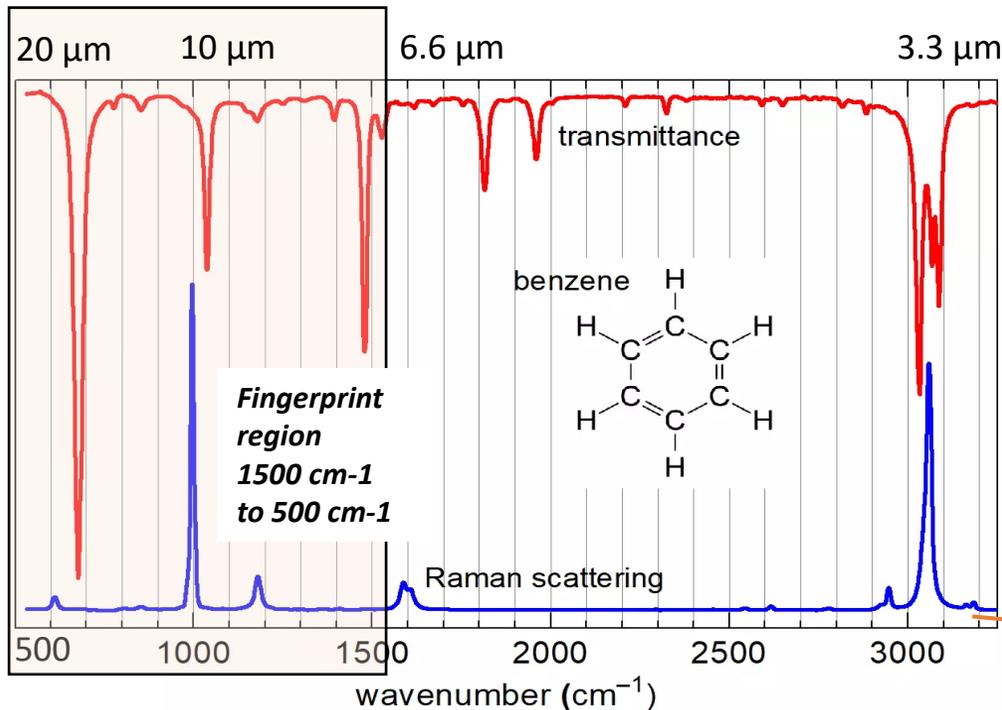


→ CRYSTAL
SYMMETRY

BASICS OF SPECTROSCOPY – RAMAN - WHY SO SPECIAL

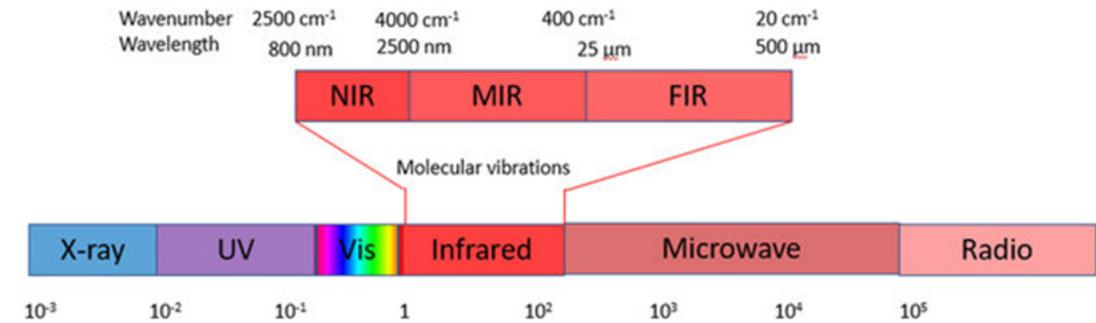
Measurement of molecular vibrations and fingerprint:

- either direct as IR absorption
- or indirect Raman scattering



Source: <https://www.smacgigworld.com/blog/difference-between-ir-and-raman-spectroscopy.php>

$$\text{Wavenumber [cm}^{-1}\text{]} = 10000 / \text{wavelength}[\mu\text{m}]$$



Raman Scattering moves information to shorter wavelengths

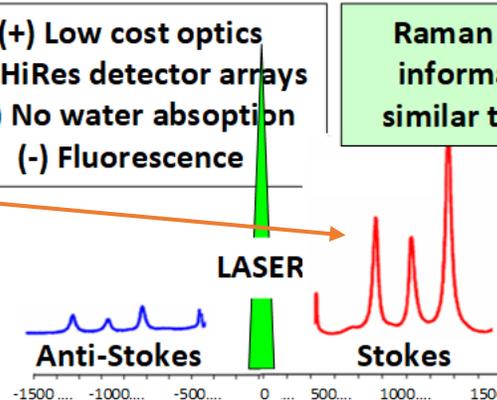
Molecular Bond Fingerprint information is in this range 1500cm⁻¹ – 500cm⁻¹

(+) Low cost optics
(+) HiRes detector arrays
(+) No water absorption
(-) Fluorescence

Raman Bond information similar to FTIR

FTIR sees this region

Strongly affected by H₂O absorption



© AiDEXA 2022

BASICS OF SPECTROSCOPY – SOME HISTORY – LIGHT SOURCE



1928

1960

1962

1965

2000

2005

SUN
Hg ARC
DISCHARGE
Lamp

Townes et. al.
Suggest LASER
Maiman
makes it work

First use of
Ruby Laser for
Raman by
Porto + Wood

Weber + Porto
He-Ne for
HiRes Raman
Spectroscopy

Nd-Yag
532nm
HiRes Raman
Spectroscopy

Laser
Diodes



Theodore Harold Maiman
(1927 – 2007)

Source: Reproduced after Colthup, N. - Introduction to Infrared and Raman Spectroscopy, 1975

BASICS OF SPECTROSCOPY – SOME HISTORY

By the end of the 1930s, Raman spectroscopy had become a mainstream method for non-destructive chemical analysis, mostly used for the analysis of bulk samples.

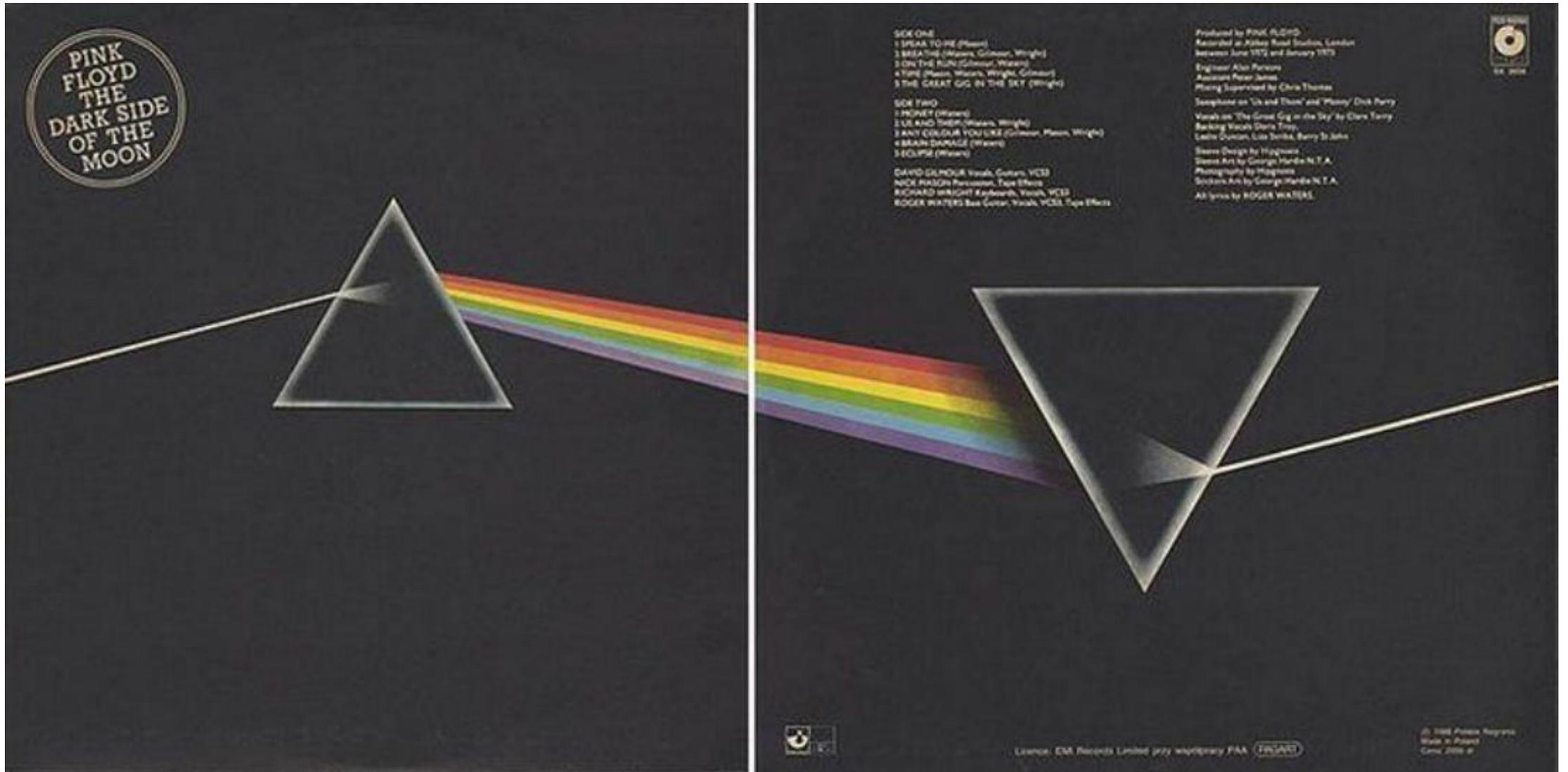
The proliferation of lasers, better optical filters and optics even microscopy (**Delhaye and Dhamelincourt in 1975**) and more sensitive detectors have allowed the growth of Raman Spectroscopy / MicroSpectroscopy.

But one weakness remained....

“the excessive feebleness of the effect”

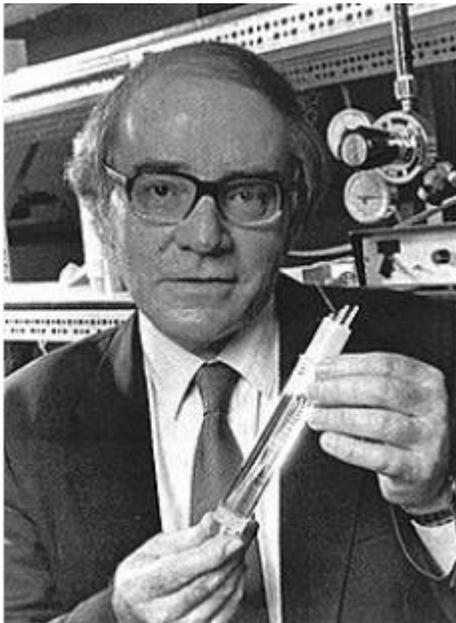
(Nature, 1928) - the poor scattering signal

BASICS OF SPECTROSCOPY – SOME HISTORY



BASICS OF SPECTROSCOPY – SOME HISTORY - SERS

SERS ENHANCEMENT



Dr. Martin Fleischmann
(1927 – 2012)

In 1973, M. Fleischmann et. al. observed very strong ($\times 10^6$) Raman signals from pyridine adsorbed onto an electrochemically roughened Ag-electrode, initially associated to an increased surface area, published 1974. – **SERS EFFECT**

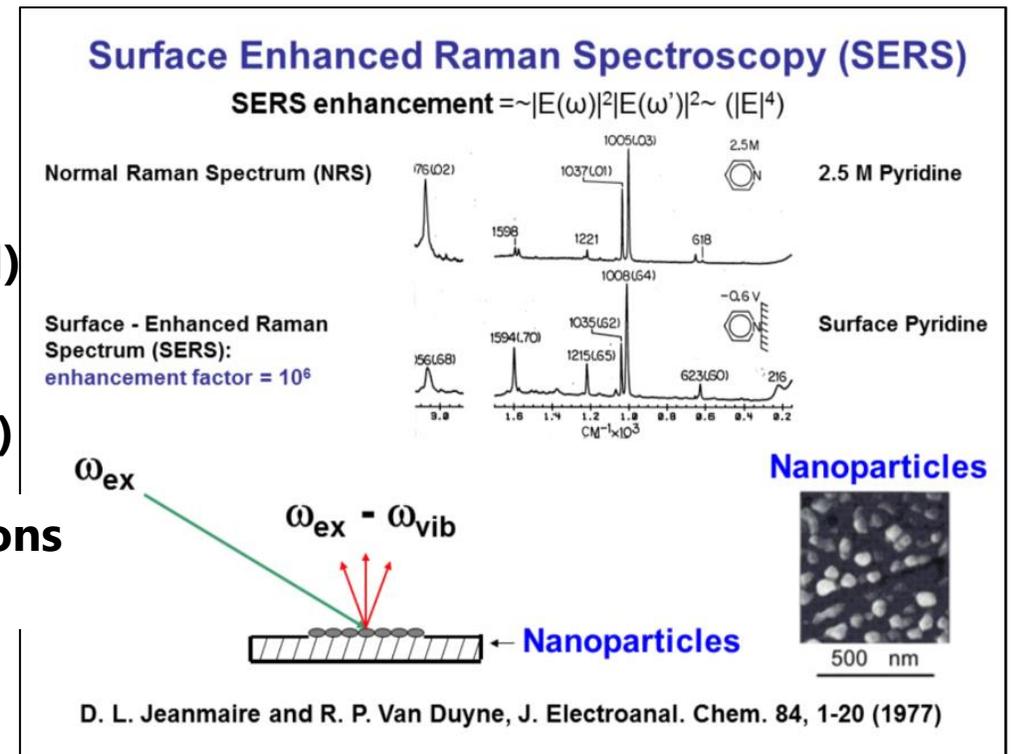
In 1977, **ENHANCEMENT NOT DUE TO SURFACE**

Jeanmaire and Van Duyne
electromagnetic effect (EM)

Albrecht and Creighton
electrochemical effect (CM)

R. Ritchie '57 **surface plasmons**
90's nanoplasmonics

201x, Prof. M. Moskovits,
plasmonic hot spots,



BASICS OF SPECTROSCOPY – SYNOPSIS

Raman spectroscopy is an analytical method requiring **minimal sampling** (like NIR) and revealing **sharp spectral peaks** as observed in MIR

Water is a «poor» Raman scatterer, making Raman spectroscopy an excellent method of analysis for samples in **aqueous solutions or wet environment**.

Non-polar molecules are strong Raman scatterer.

Weak scattering signal. → SERS

Achille's heel remains the **sample fluorescence**

CHALLENGES AT SERS:

- 🔴 **QUANTITATIVE MEASUREMENT**
- 🔴 **REPRODUCIBILITY**
- 🔴 **CONTAMINATION**

OUTLINE

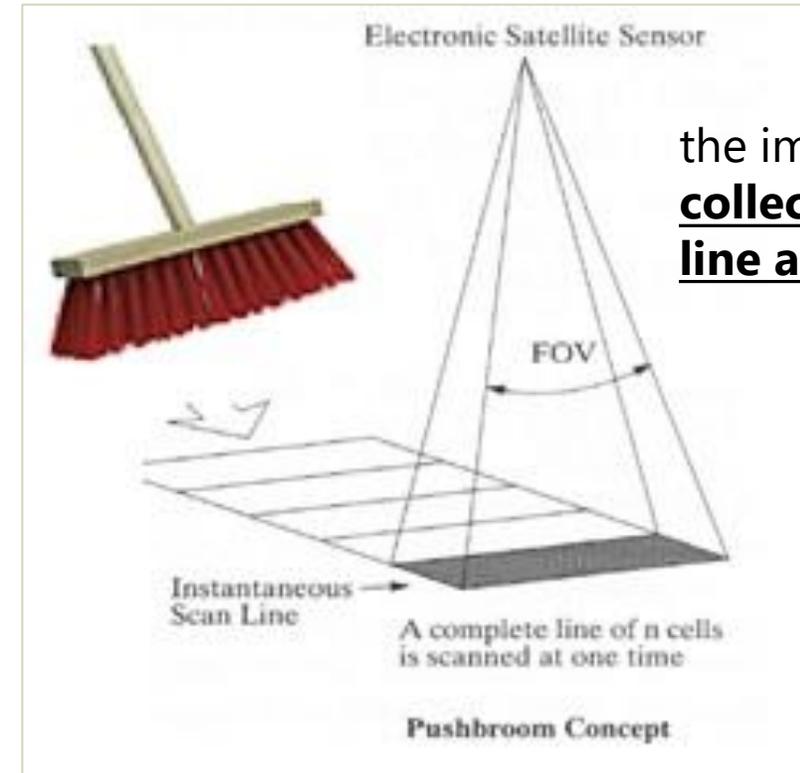
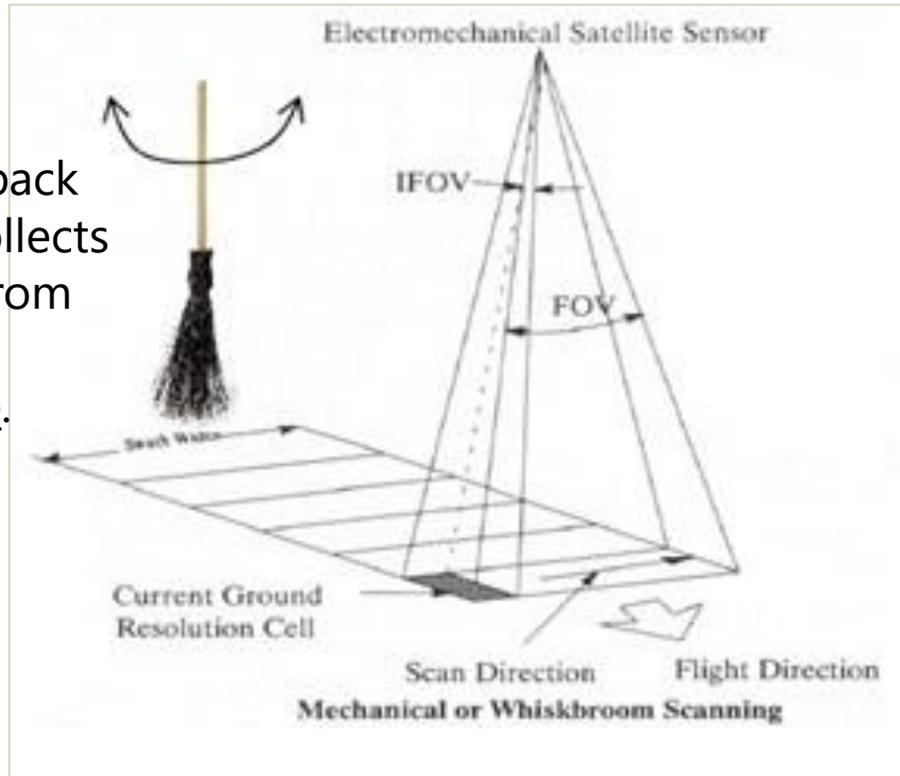
- INTRODUCTION AiDEXA
- BRIEF CASES DESCRIPTION
- BASICS OF SPECTROSCOPY
- **BUILDING BLOCKS OF OPTICAL SPECTROSCOPY INSTRUMENTATION**
- CONCLUSION, RECOMMENDED LITERATURE

BUILDING BLOCKS: PUSHBROOM SCANNER

Whisk broom vs Push broom Scanner

as used in eRPHiX

a mirror moves back and forth and collects measurements from **one pixel in the image at a time.**



the image is **collected one line at a time**

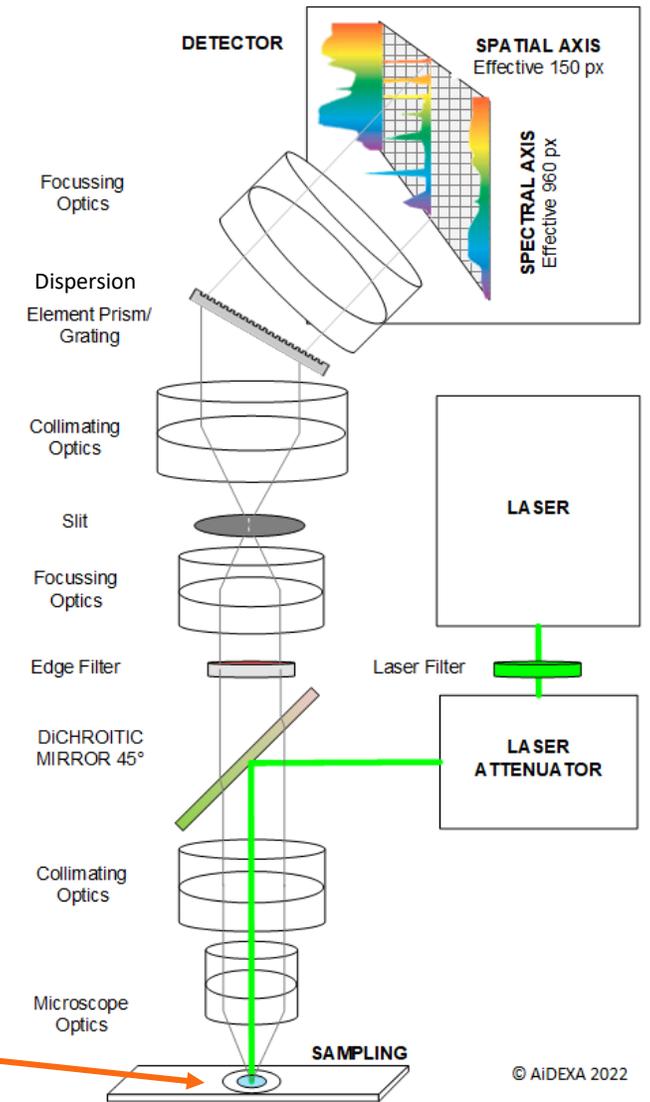
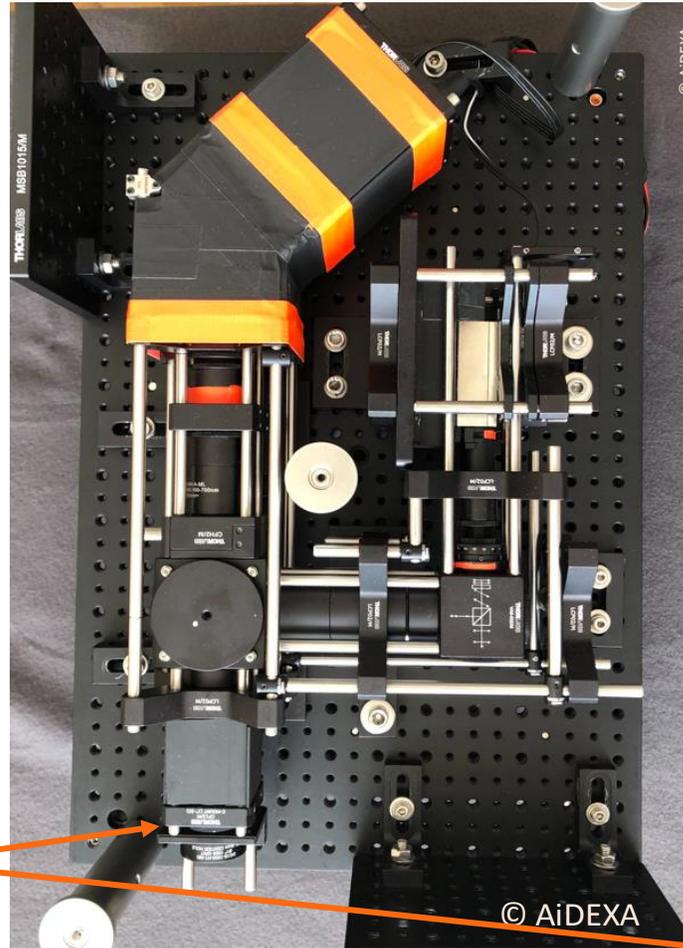
Source: A whisk broom scanner sweeps in a direction perpendicular to the flight path, collecting one pixel at a time. A linear array detector advances with the spacecraft's motion, producing successive lines of image data (analogous to the forward sweep of a push broom). Images courtesy of Florian Hillen
<https://www.l3harrisgeospatial.com/Support/Self-Help-Tools/Help-Articles/Help-Articles-Detail/ArtMID/10220/ArticleID/16262/Push-Broom-and-Whisk-Broom-Sensors>

BUILDING BLOCKS OF SPECTROSCOPIC INSTRUMENTATION

eRPHiX

experimental
Raman
Plasmonic
Hyperspectral
Imaging

eRPHiX is used to visualize a hyperspectral imaging cube, the continuous scan of a colloidal droplet or nano-substrate on a microscopy slide



BUILDING BLOCKS OF SPECTROSCOPIC INSTRUMENTATION

- LIGHT: LASER EXCITATION SOURCE
- OPTICS: PHOTONIC DELIVERY & COLLECTION
- DISPERSION: SPECTROGRAPH
- DETECTORS: CCD to CMOS 2D FPA
- SOFTWARE: Hyperspectral imaging
- ENHANCEMENT: Colloids & Hard Substrates

Optimization of each of these components into an integrated system is critically important.

Only an optimized system can be capable of measuring the lowest concentration of species in the shortest time possible.

BUILDING BLOCKS: LIGHT SOURCES

Lasers for Raman spectroscopy must show:

- Gaussian beam profile, TEM₀₀ mode only
- High wavelength stability → temperature stabilization
- Narrow emission bandwidth, FWHM max. 1pm
- Absence of side lines → prevent mode hopping (stabilize case temperature and injection current, prevent optical feedback)

| Parameter | Minimum Value | Typical Value | Maximum Value |
|--|---------------|------------------|---------------|
| Central Wavelength, nm | 531.9 | 532.0 | 532.1 |
| Longitudinal modes | - | Single | - |
| Spectral line width FWHM, pm | - | 0.2 ¹ | 1 |
| Output power, mW | - | 50 ² | - |
| Side-mode suppression ratio (SMSR), dB | 40 | 50 | 60 |
| Power stability, % (RMS, 8 hrs) | - | 0.4 ³ | 1 |
| Power stability, % (peak-to-peak, 8 hrs) | - | 2 ⁴ | 3 |
| Noise, % (RMS, 20 Hz to 20 MHz) | - | 0.5 ⁵ | 1 |



Only TEM₀₀ mode used in Raman

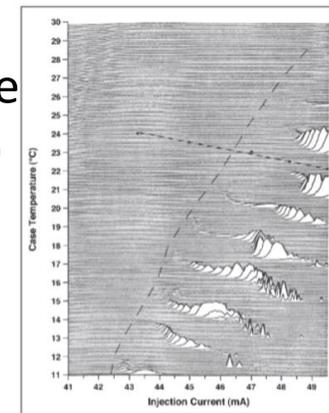
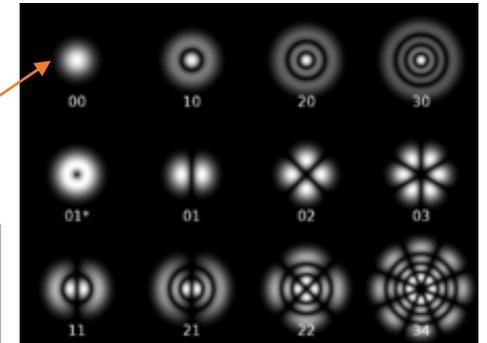
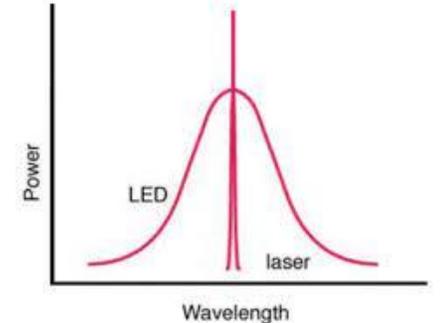


Figure 7. Laser Stability Map. Plots of ac voltage vs. current taken at different temperatures are plotted in an



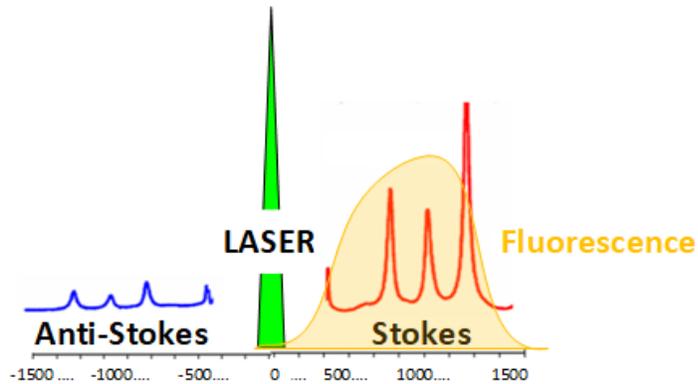
Lambertian LUXEON Rebel at Test Current [1], .

Table 2.

| Color | Dominant Wavelength (nm) | | | Typical Spectral Half-width [1] (nm) Δλ _{1/2} |
|------------|--------------------------|----------|----------|--|
| | Minimum | Typical | Maximum | |
| Red-Orange | 613.0 nm | 617.0 nm | 620.0 nm | 20 |
| Amber | 587.0 nm | 590.0 nm | 592.0 nm | 14 |

Source: <https://integratedoptics.com/cw-lasers/532-nm-lasers/532-nm-slm-laser-dpps-free-space>

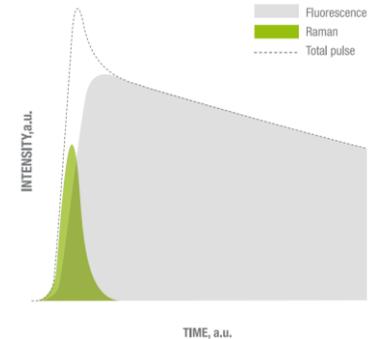
BUILDING BLOCKS: FLUORESCENCE MITIGATION DESIGNS



Other fluorescence mitigation designs:

TimeGated, pulsed laser, Raman fast vs Fluorescence has longer decay time

<https://www.timegate.com/products>



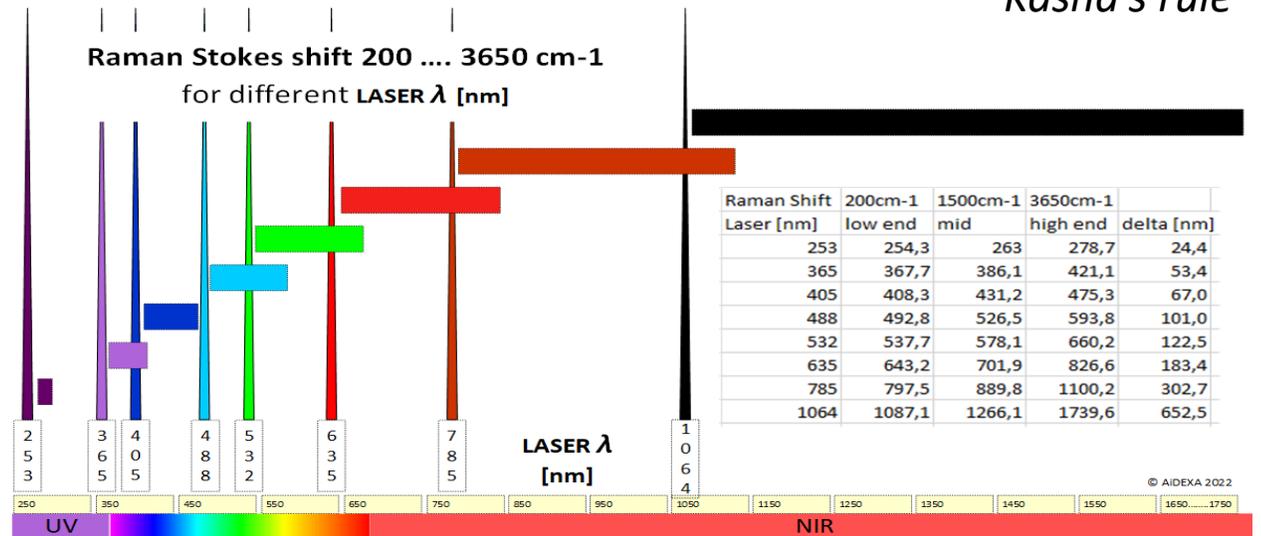
Bruker - Sequentially Shifted Excitation SSE™ US patent 8,570,507B1 - temperature tuned diode lasers. *Raman shifts as function of excitation vs. independent fluorescence emission.*

Kasha's rule

To minimize laser-induced-fluorescence:

Select excitation laser λ VIS-NIR / UV: tune the laser wavelength where the probability of interference from the fluorescence signal is minimal.

$$\lambda [nm] = \frac{1}{\frac{1}{\lambda_{ex} [nm]} - \frac{Raman\ shift [cm^{-1}]}{10^7}}$$

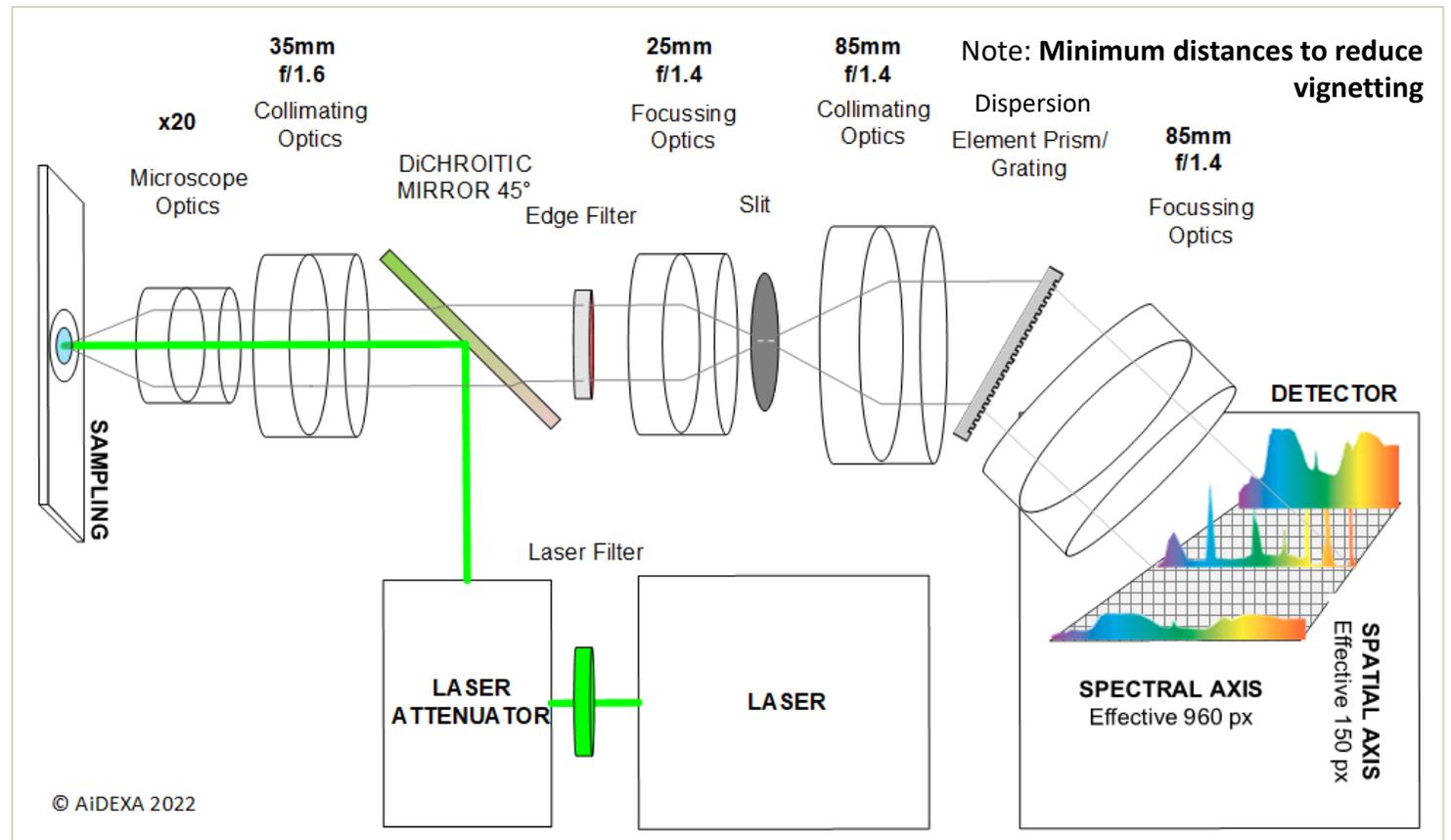


BUILDING BLOCKS: OPTICS DELIVERY & COLLECTION

OPTICS: PHOTONIC DELIVERY & COLLECTION

„Traditional Raman instruments lose **80-97%** of the photons“ in Rabus, Optofluidics, 2019, pg. 354

Optimum coupling design has to ensure a constant flux of photons from light source to sample and from sample to spectrograph to detector with a minimal loss.



BUILDING BLOCKS: OPTICS - SPECTROGRAPH

1785 1928 1953 1972

→

Gratings
Hairs !

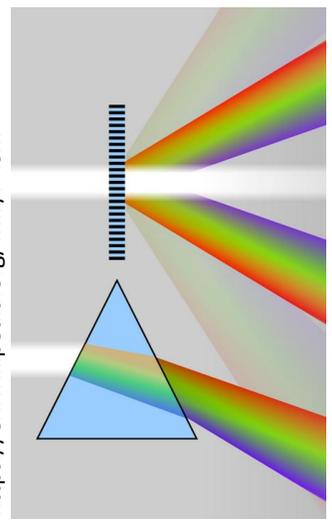
prisms

ruled precision gratings

holographic gratings

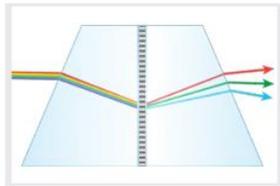
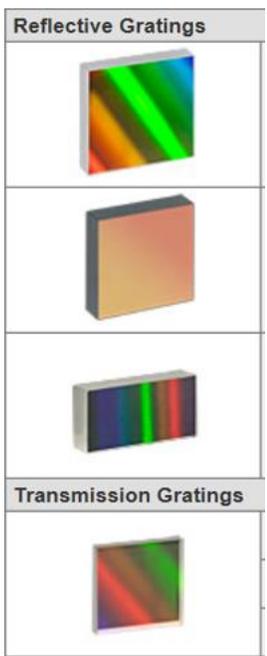
Refraction based:
 $n = f(\lambda)$

Diffraction based



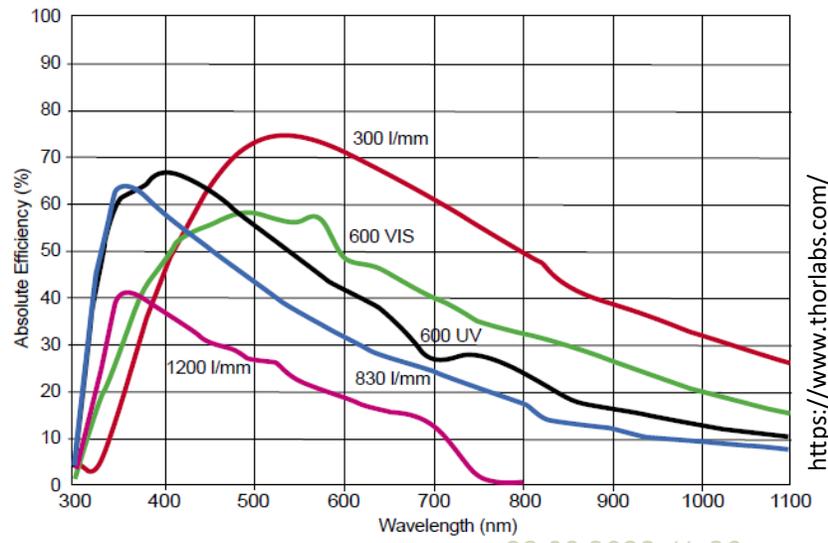
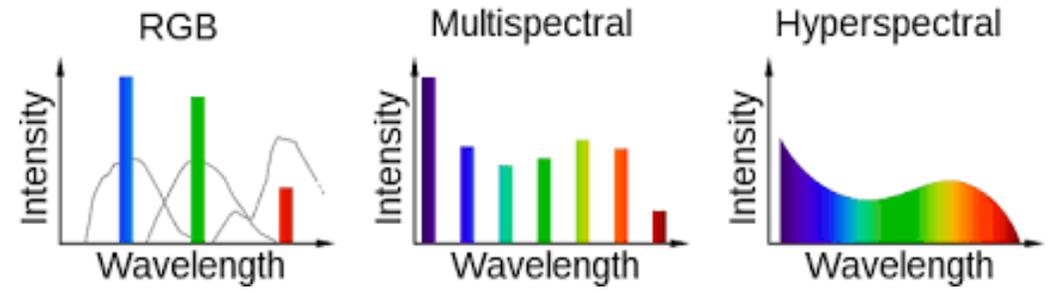
+1 dif. order

-1 dif. order



PGP or Grisms

Go for Hyperspectral: Sufficient spectral resolution to resolve Raman peaks and to enable derivative spectroscopy

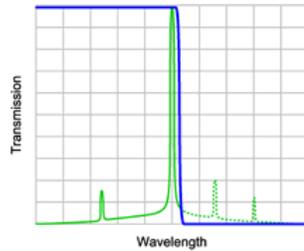


Highest flexibility with Volume Phase Holographic (VPH) transmission gratings

BUILDING BLOCKS: OPTICS - FILTERS

Laser Transmitting Filters

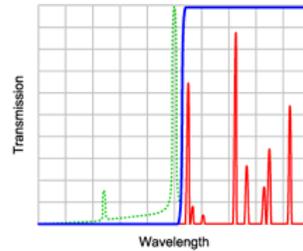
SWP Edge Filter



Filters for only Stokes measurements

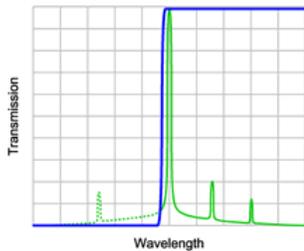
Laser Blocking Filters

LWP Edge Filter



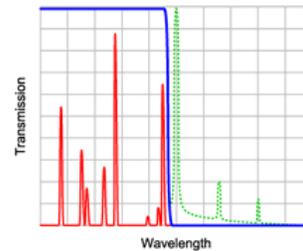
<https://www.semrock.com/filter-types-for-raman-spectroscopy-applications.aspx>

LWP Edge Filters

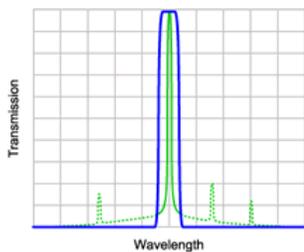


Filters for only Anti-Stokes measurements

SWP Edge Filter

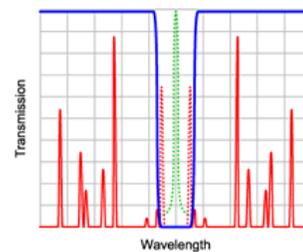


Laser-line Filter



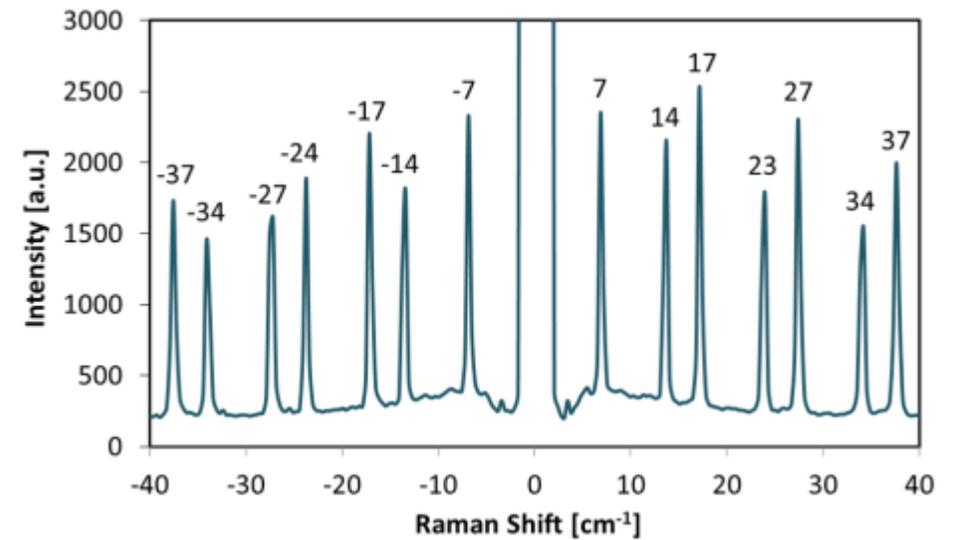
Filters for simultaneous Stokes and Anti-Stokes measurements

Notch Filters



Relative novelty

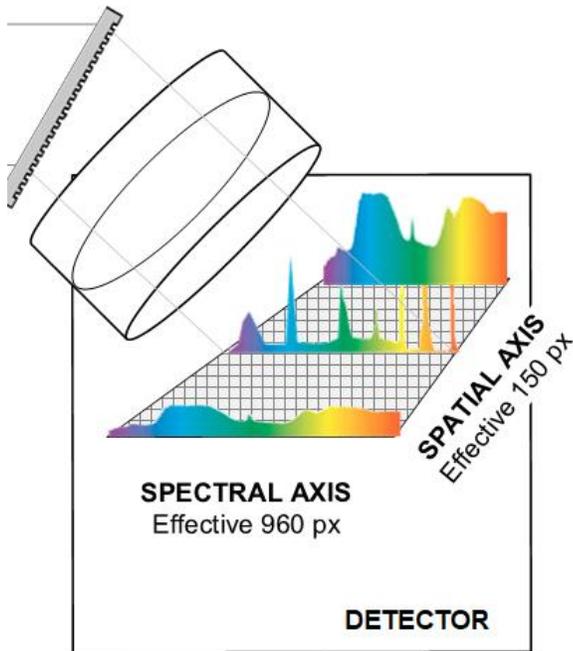
Volume Bragg Gratings for Ultra-Low Frequency Raman Spectroscopy



Extend Raman system into the THz frequency range ($5\text{-}200\text{ cm}^{-1}$) for crystal lattice modes features

<https://www.optigrate.com/Raman/2020%20Raman%20Thomson%20notch%20filters%20web.pdf>

BUILDING BLOCKS: DETECTORS – FOCAL PLANE ARRAYS

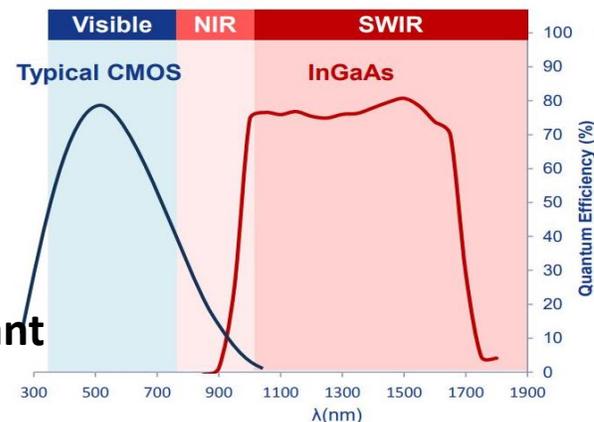


choose as a function of
the laser excitation source
+ hyperspectral resolution

high QE,
low dark current,
low read-out noise

In VIS-range BSI CMOS is the dominant
technology for Hi-Perf. FPA sensors.

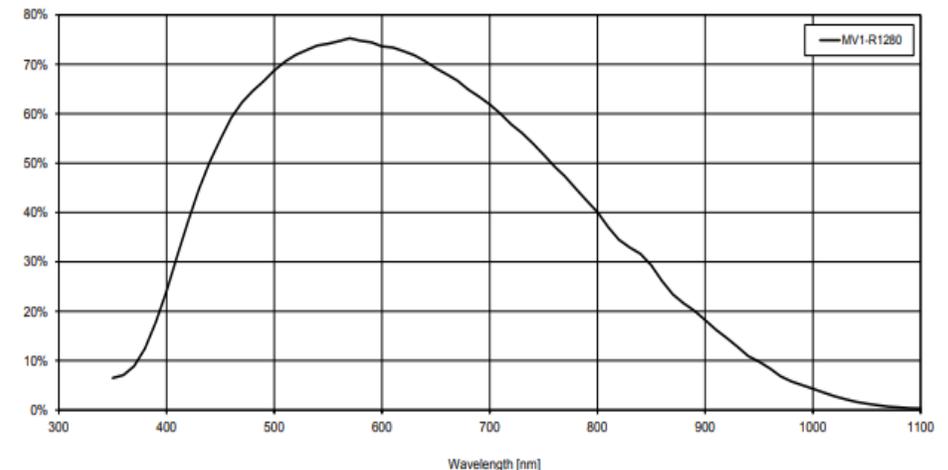
Note: SONY announced the closure of their CCD
manufacturing in 2015.



Source: Sebastien Frasse-Sombet @ Vision Days 2018,
<http://image-sensors-world.blogspot.com/2019/01/sofradir-uncooled-ingaas-imagers.html>

QE: % of photons converted to electrons at
a specific wavelength by the sensor.

Indicator for low light sensitivity. QE > 70%



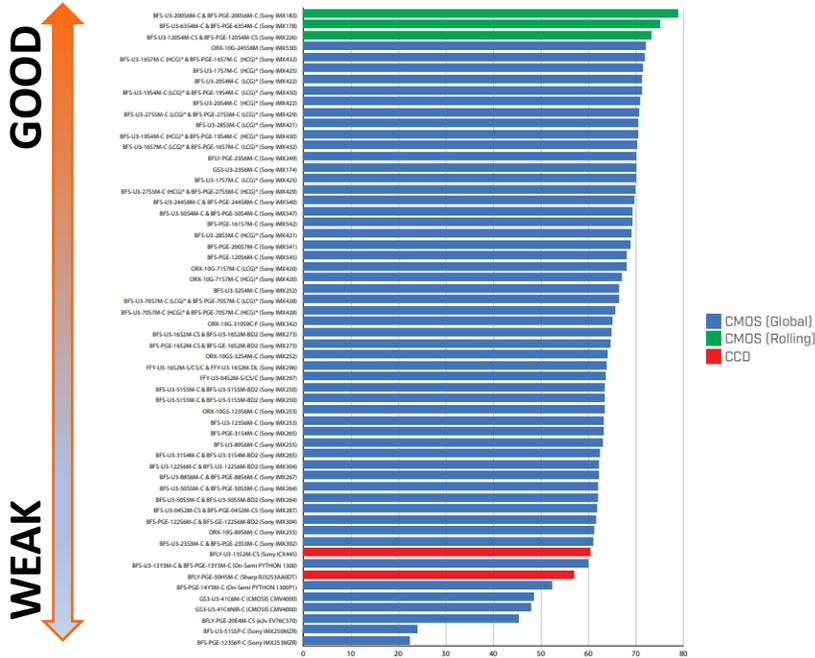
Quantum efficiency curve of the monochrome ultra-low light sensor
of the MV1-R1280 camera. Source: Photonfocus User Manual
MAN066_e_V1_1_MV1_R1280_G2.pdf

BUILDING BLOCKS: DETECTORS – FOCAL PLANE ARRAYS

EMVA1288 Specification Comparison Charts

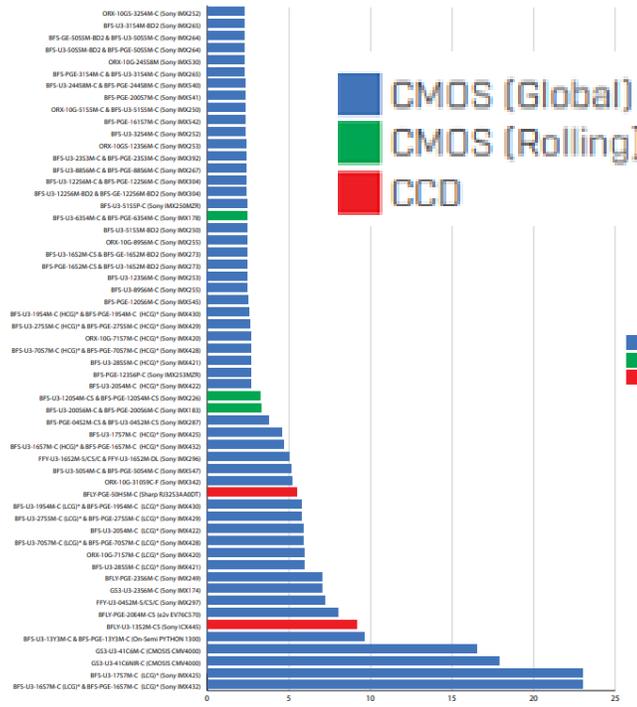
QUANTUM EFFICIENCY (%) AT 530 nm (HIGHER IS BETTER)

Quantum efficiency (QE) is the ability of the sensor to turn photons into electrons, or in other words, turn incoming light into an electrical signal for imaging. A higher QE % means greater sensitivity for detecting light. A sensor with a measurement of 79% means that for every 100 photons that hit the sensor an average of 79 will be detected. Please note that the results below are taken at the wavelength of 530nm.



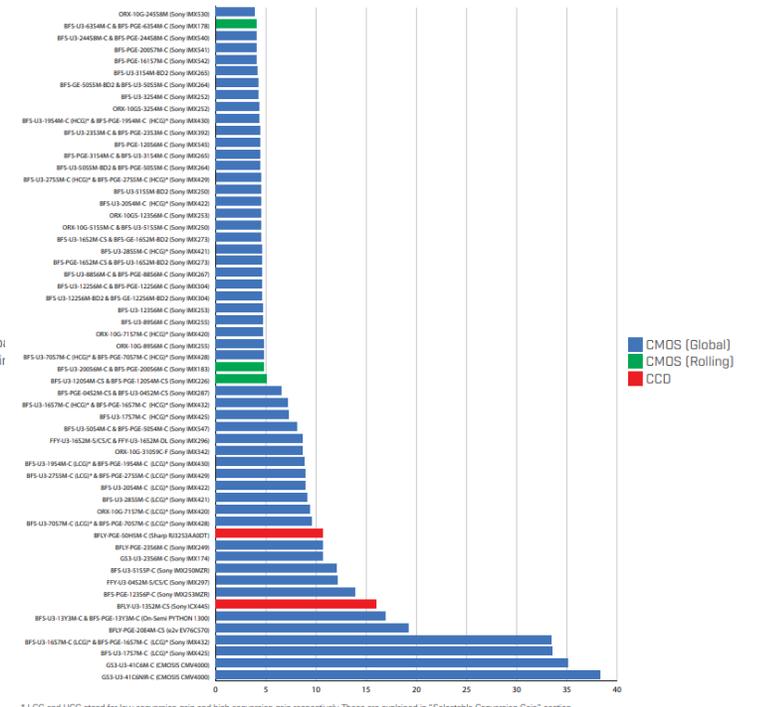
TEMPORAL DARK NOISE/READ NOISE e- (LOWER IS BETTER)

Temporal dark noise (also known as read noise) comes from energy within the sensor and the surrounding sensor electronics. Over time, random electrons are created that fall into the sensor wells and are detected and turned into signal. Models with lower read noise measurements produce cleaner images.



ABSOLUTE SENSITIVITY THRESHOLD (γ) (LESS IS BETTER)

Absolute sensitivity threshold is the minimum number of photons needed to equal the noise level. The lower the number the less light is needed to detect useful imaging data.



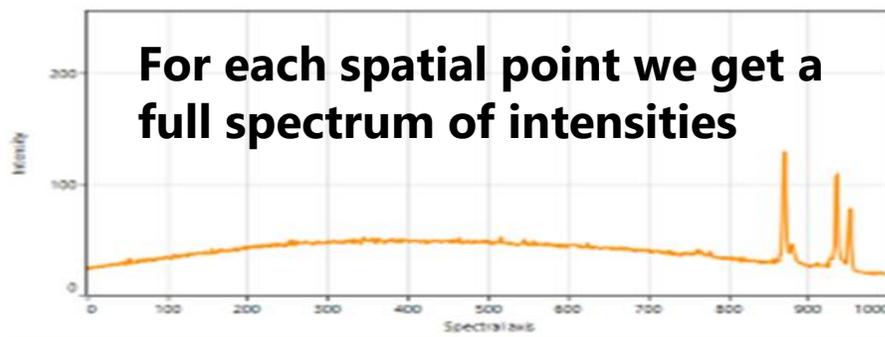
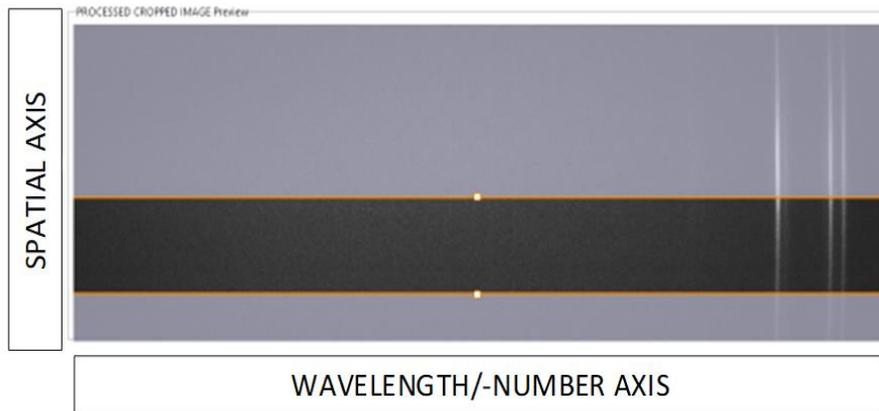
QE: % of photons converted to electrons at a specific wavelength by the sensor. Indicator for low light sensitivity. > 70%

DARK NOISE: Noise in the sensor when there is no light. f(T). Higher dark noise creates grainier images. < 1e-

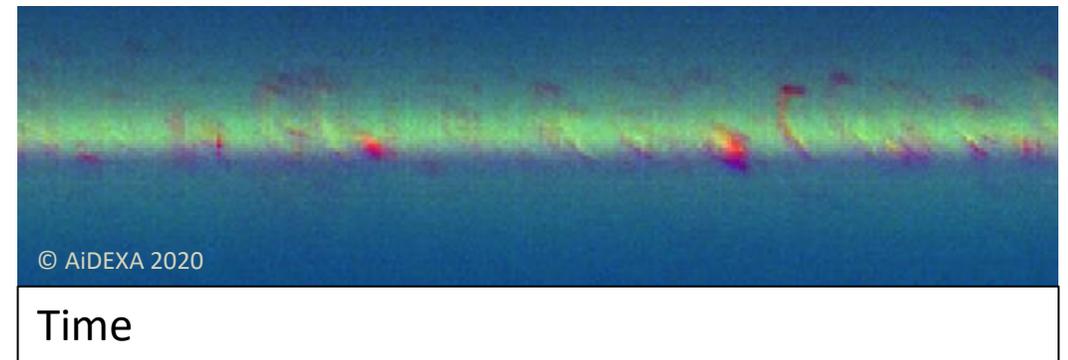
AST: Lowest intensity signal which can be detected above noise floor of sensor.

BUILDING BLOCKS: DETECTORS – FOCAL PLANE ARRAYS

(Non) Linear dispersion of the different Raman intensities along the CMOS 2D array length resulting from the angular dispersion produced by the grating/prism



As each line of points is scanned cyclically, we get a hyperspectral imaging cube.

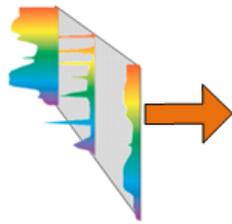


With some data processing we can **VISUALIZE IN FALSE COLORS THE SPECTRAL CHANGES IN THE SCANNED LINE.**

This can be used to evaluate the **quality of SERS substrates** and **ultimately to develop novel applications.**

BUILDING BLOCKS: SOFTWARE HYPERSPPECTRAL IMAGING

HYPERSPPECTRAL IMAGING



PRE-PROCESSING DATA REGISTRATION

- SMILE, KEYSTONE Corr.
- DEFECT PIXELs Corr.
- WAVELENGTH CALIBRATION
- NOISE REDUCTION
- INTENSITY CALIBRATION

BASIC PROCESSING

- ABS. SPECTRA, SMOOTHING
- BASELINE CORRECTION
- NORMING: Relative spectra
- DIFFERENTIATION: 1st, 2nd
- DIFF. with NORMING

ROIs/ BINNING

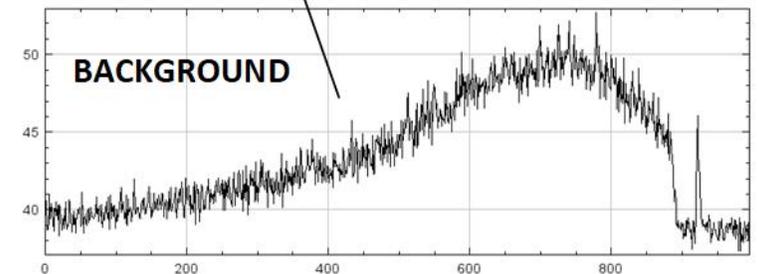
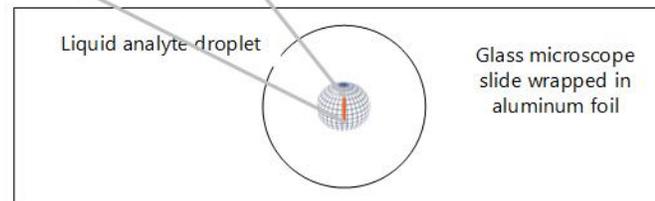
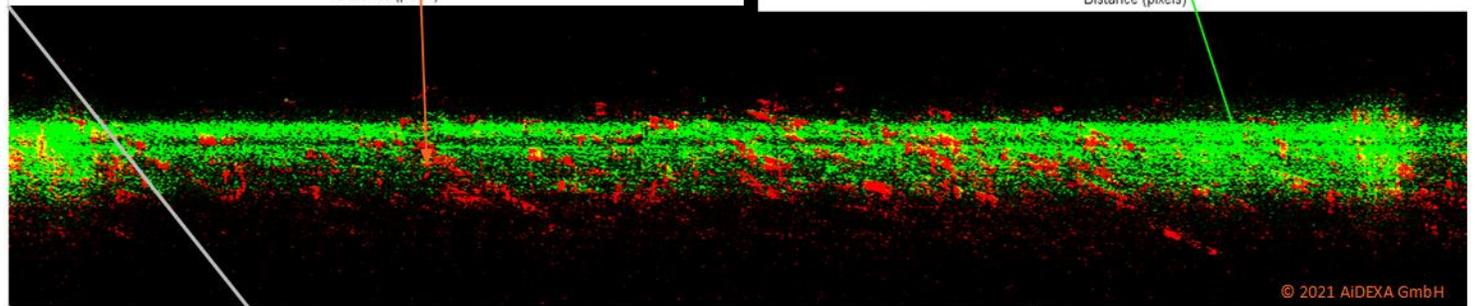
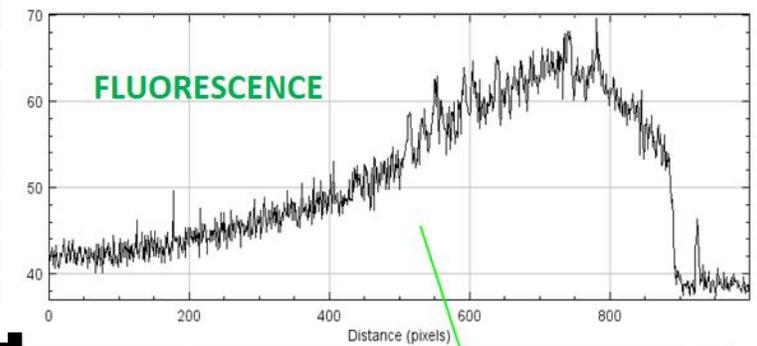
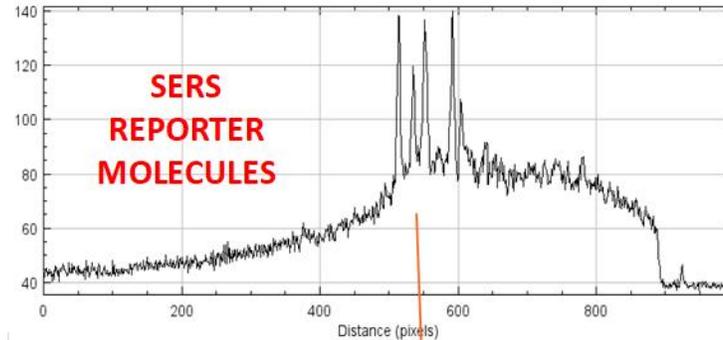
- MULTIPLE ROIs
- CONFIG. BINNING

FEATURE EXTRACTION

- Spectral Intensity, Area, Ratios
- MVA Chemometrics
- Classification and Regression
- Arithmetical functions
- Etc.....

FEATURE to FALSE COLOUR IMAGING

DERIVATIVE
SPECTROSCOPY !



False colour visualization of 4 dimensional hyperspectral imaging cube.

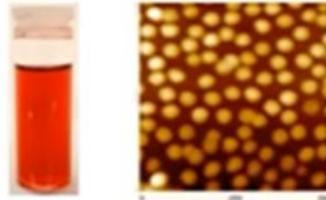
Vertical section line of 1.5mm through colloidal droplet of 10-8M R6G in AuNP placed on aluminum foil covered glass slide and scanned with 10 fps (time is on the horizontal axis). Green visualizes spot of increased fluorescence; orange are hyperspectral pixels with SERS spectra of R6G.

BUILDING BLOCKS: ENHANCEMENT

Commercial SERS substrates

Solution-based

Colloids 10-100nm
AuNP, AgNP

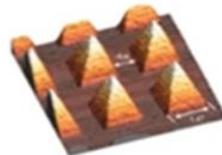
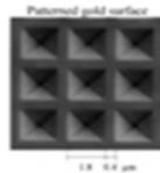


add 4 to 6M NaCl in H₂O, “the more the better”

Substrate-based



Klarite™ Au-SERS



Q-SERS
(Nanovia Inc.)

DIY SERS substrates

Leopold N, Lendl B. A New Method for Fast Preparation of Highly Surface-Enhanced Raman Scattering (SERS) Active Silver Colloids at Room Temperature by Reduction of Silver Nitrate with Hydroxylamine Hydrochloride. J Phys Chem B. 1072003; :57235727

IS&T's 1998 PICS Conference

Copyright 1998, IS&T

Application of Silver Halide Paper for Surface-Enhanced Raman Studies of Organic Compounds

H. Gliemann, U. Nickel* and S. Schneider
Institut für Physikalische Chemie I der Universität Erlangen-Nürnberg
Egerlandstr. 3, D-91058 Erlangen, Germany

Introduction

The establishment of Infrared and Raman spectroscopy in chemical analysis offers the possibility to identify organic compounds on the basis of vibrational bands being characteristic of certain functional groups. Due to the low sensitivity of conventional Raman spectroscopy this technique plays a subordinate role in analysis [1]. With the discovery of Surface-Enhanced Raman Scattering (SERS) by Fleischmann et al. in 1974 [2], Raman spectroscopy became a potential tool for quantitative analysis.

example, metal colloids and electro-roughened electrodes. The reports of this kind is, however, discovered during previous work. It is demonstrated for crystal violet a colloidal silver.

Silver halide based photographic material is also known as a SERS active surface [3] but no statements about the reproducibility of SERS spectra recorded with photographic materials are reported.

In this paper we will show that reproducible SERS



CONCLUSION

- There are plenty of opportunities for value-adding contributions arising in Photonics in general and in particular hyperspectral imaging instrumentation
- Want to get measurement in-house?

Build a cheap fluorescence setup and explore excitation wavelengths before investing in a Raman system

Handheld Raman



*Very integrated
Not flexible enough*

Research Grade Confocal Raman uScope



*Very expensive
Req. skilled operator*

Fiber Coupled Raman uScope



*Flexible and
less expensive*

Make your choice and adapt as you move



Home brew experimental

*Most flexible,
Enables learning*

RECOMMENDED LITERATURE

Hecht, E. - *Optics, 3rd. Edition, 1998, Addison Wesley Longmann, Inc., S. 310.*

Schlücker, S., et.al. – *Surface Enhanced Raman Spectroscopy, Wiley-VCH, 2011*

Turrell, G., Corset, J., - *Raman Microscopy – Developments and Applications, 1996, ELSEVIER Academic Press*

Larkin, P.J., - *IR and Raman Spectroscopy – Principles and Spectral Interpretation, 2011, ELSEVIER Inc.*

Lakowicz, Joseph R. - *Principles of Fluorescence Spectroscopy, Springer S+B Media LLC, 2006*

Rabus, D.G., Rebner, K., Sada, C., - *Optofluidics, De Gruyter, 2019*

Turin, L., - *The Secret of Scent, HarperCollins Publishers, 2006*



Contact :



ACKNOWLEDGEMENTS

Financial support by Österreichische
Forschungsförderungsgesellschaft mbH
(FFG) FFG - Mobilität der Zukunft

 Bundesministerium
Klimaschutz, Umwelt,
Energie, Mobilität,
Innovation und Technologie



THANK YOU FOR YOUR ATTENTION

APPENDIX

BUILDING BLOCKS: MEANS of INCREASING PERCEPTION

Chemical Additives To Enhance Or Quench: SERS – NPs , FLUORESCENT DYES

Optical Throughput Optimization

Software: hyperspectral imaging, derivative spectroscopy, ML/DL, Ai etc.

Surface Enhanced Raman
Spectroscopy for **Single Molecule**
Protein Detection



REPRODUCIBILITY
CALIBRATION
TRANSFERABILITY

nature

Explore content ▾ About the journal ▾ Publish with us ▾ Subscribe

[nature](#) > [news](#) > article

NEWS | 26 July 2022

Could machine learning fuel a reproducibility crisis in science?

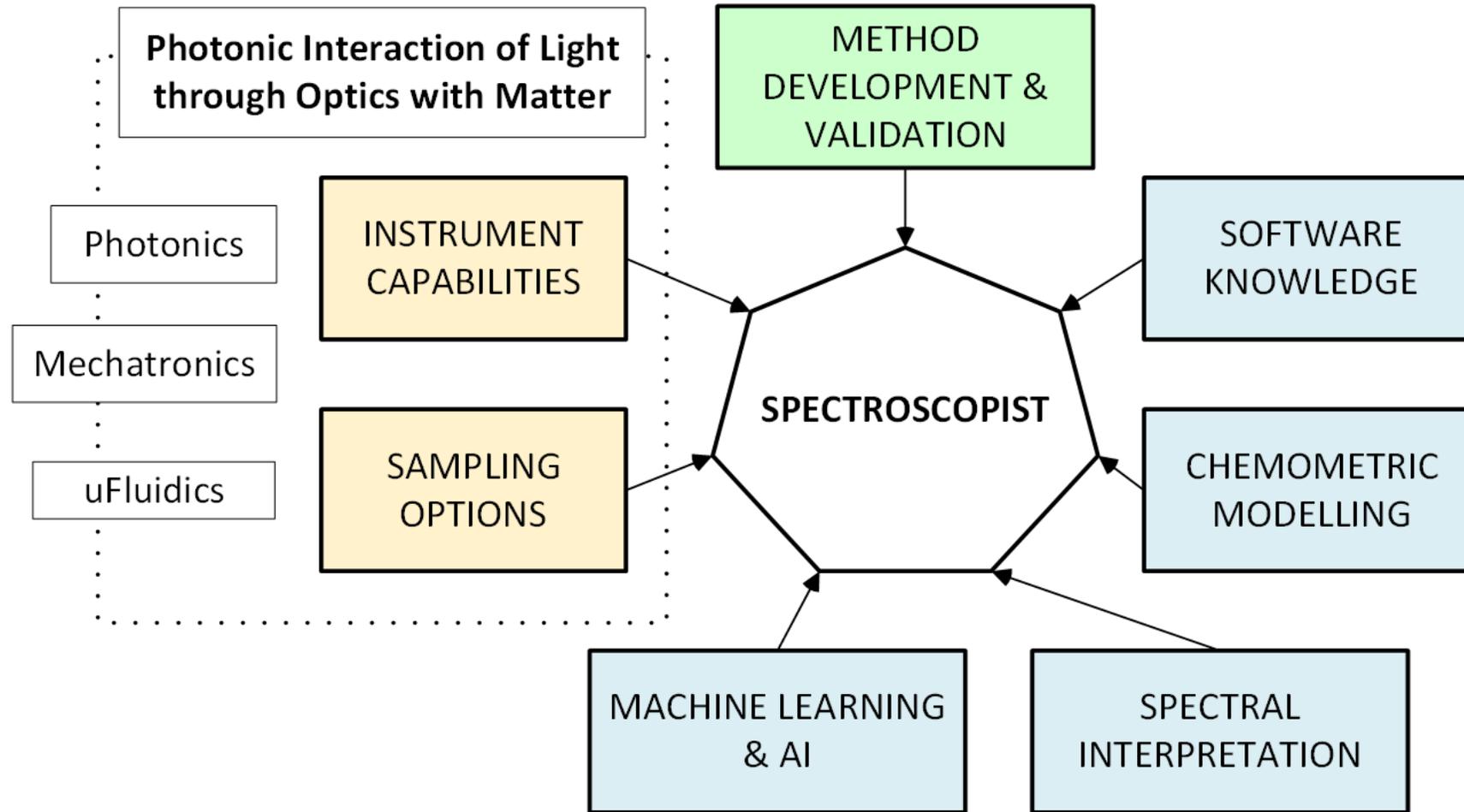
'Data leakage' threatens the reliability of machine-learning use across disciplines, researchers warn.

[Elizabeth Gibney](#)

Source: <https://doi.org/10.1038/d41586-022-02035-w>

Source: <https://arxiv.org/pdf/2207.07048.pdf>

BUILDING BLOCKS: SPECTROSCOPY SKILLS



Adapted by AiDEXA 2022, from R.D. McDowall, Spectroscopy Application Notebook, February 2010

BUILDING BLOCKS: MONOZUKURI & JUGAAD

Monozukuri, *excellence in making things*

Japanese, the *monozukuri* spirit includes a sincere attitude towards production with pride, skill and dedication and **the pursuit of innovation and perfection.**



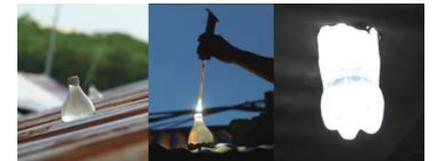
Jugaad, *frugal innovation*

Hindi slang word, *jugaad* (say joo-gaardh). It means **“an improvisational style of innovation”** based on gut intelligence grown on experience. It doesn't have to be perfect or fancy; just good enough to satisfy immediate needs.

Foldscope: Origami-Based Paper Microscope, a 50-cent paper microscope that magnifies up to 2000 times



Liter of Light



https://www.huffpost.com/entry/plastic-bottles-electricity_n_596e64f4e4b000eb1968bb5